

1/10 LUXURY ELECTRIC TOURING CAR FWD

XRAY-T4F



INSTRUCTION MANUAL
FOR T4F'21 EDITION

BEFORE YOU START

This is a high-competition, high-quality RC car intended for persons aged 16 years and older with previous experience building and operating RC model racing cars. This is not a toy; it is a precision racing model. This model racing car is not intended for use by beginners, inexperienced customers, or by children without direct supervision of a responsible, knowledgeable adult. If you do not fulfill these requirements, please return the kit in unused and unassembled form back to the shop where you have purchased it.

Before building and operating your XRAY, **YOU MUST** read through all of the operating instructions and instruction manual and fully understand them to get the maximum enjoyment and prevent unnecessary damage.

CUSTOMER SUPPORT

We have made every effort to make these instructions as easy to understand as possible. However, if you have any difficulties, problems, or questions, please do not hesitate to contact the XRAY support team at info@teamxray.com. Also, please visit our Web site at www.teamxray.com to find the latest updates, set-up information, option parts, and many other goodies. We pride ourselves on taking excellent care of our customers.

You can join thousands of XRAY fans and enthusiasts in our online community at: www.teamxray.com

Read carefully and fully understand the instructions before beginning assembly.

Make sure you review this entire manual, download and use set-up book from the web, and examine all details carefully. If for some reason you decide this is not what you wanted or expected, **do not continue any further**. Your hobby dealer can not accept your kit for return or exchange after it has been partially or fully assembled.

Contents of the box may differ from pictures. In line with our policy of continuous product development, the exact specifications of the kit may vary without prior notice.

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USA
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E-mail: xray@rcamerica.com

FAILURE TO FOLLOW THESE INSTRUCTIONS WILL BE CONSIDERED AS ABUSE AND/OR NEGLIGENCE.

SAFETY PRECAUTIONS

Contains:

LEAD (CAS 7439-92-1) ANTIMONY (CAS 7440-36-0)

WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects or other reproductive harm.

CAUTION: CANCER HAZARD

Contains lead, a listed carcinogen. Lead is harmful if ingested. Wash thoroughly after using. DO NOT use product while eating, drinking or using tobacco products. May cause chronic effects to gastrointestinal tract, CNS, kidneys, and blood. MAY CAUSE BIRTH DEFECTS.

When building, using and/or operating this model always wear protective glasses and gloves.

Take appropriate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation! Please read the instruction manual before building and operating this model and follow all safety precautions. Always keep the instruction manual at hand for quick

reference, even after completing the assembly. Use only genuine and original authentic XRAY parts for maximum performance. Using any third party parts on this model will void warranty immediately.

Improper operation may cause personal and/or property damage. XRAY and its distributors have no control over damage resulting from shipping, improper construction, or improper usage. XRAY assumes and accepts no responsibility for personal and/or property damages resulting from the use of improper building materials, equipment and operations. By purchasing any item produced by XRAY, the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulation regarding the purchase, ownership and use of the item. The buyer expressly agrees to indemnify and hold harmless XRAY for all claims resulting directly or indirectly from the purchase, ownership or use of the product. By the act of assembling or operating this product, the user accepts all resulting liability. If the buyer is not prepared to accept this liability, then he/she should return this kit in new, unassembled, and unused condition to the place of purchase.



IMPORTANT NOTES - GENERAL

- This product is not suitable for children under 16 years of age without the direct supervision of a responsible and knowledgeable adult.
- Carefully read all manufacturers warnings and cautions for any parts used in the construction and use of your model.
- Assemble this kit only in places away from the reach of very small children.
- First-time builders and users should seek advice from people who have building experience in order to assemble the model correctly and to allow the model to reach its performance potential.
- Exercise care when using tools and sharp instruments.
- Take care when building, as some parts may have sharp edges.
- Keep small parts out of reach of small children. Children must not be allowed to put any parts in their mouth, or pull vinyl bag over their head.
- Read and follow instructions supplied with paints and/or cement, if used (not included in kit).
- Immediately after using your model, do NOT touch equipment on the model such as the motor and speed controller, because they generate high temperatures. You may seriously burn yourself seriously touching them.
- Follow the operating instructions for the radio equipment at all times.
- Do not put fingers or any objects inside rotating and moving parts, as this may cause damage or serious injury as your finger, hair, clothes, etc. may get caught.
- Be sure that your operating frequency is clear before turning on or running your model, and never share the same frequency with somebody else at the same time. Ensure that others are aware of the operating frequency you are using and when you are using it.
- Use a transmitter designed for ground use with RC cars. Make sure that no one else is using the same frequency as yours in your operating area. Using the same frequency at the same time, whether it is driving, flying or sailing, can cause loss of control of the RC model, resulting in a serious accident.
- Always turn on your transmitter before you turn on the receiver in the car. Always turn off the receiver before turning your transmitter off.
- Keep the wheels of the model off the ground when checking the operation of the radio equipment.
- Disconnect the battery pack before storing your model.
- When learning to operate your model, go to an area that has no obstacles that can damage your model if your model suffers a collision.
- Remove any sand, mud, dirt, grass or water before putting your model away.
- If the model behaves strangely, immediately stop the model, check and clear the problem.
- To prevent any serious personal injury and/or damage to property, be responsible when operating all remote controlled models.
- The model car is not intended for use on public places and roads or areas where its operation can conflict with or disrupt pedestrian or vehicular traffic.
- Because the model car is controlled by radio, it is subject to radio interference from many sources that are beyond your control. Since radio interference can cause momentary loss of control, always allow a safety margin in all directions around the model in order to prevent collisions.
- Do not use your model:
 - Near real cars, animals, or people that are unaware that an RC car is being driven.
 - In places where children and people gather
 - In residential districts and parks
 - In limited indoor spaces
 - In wet conditions
 - In the street
 - In areas where loud noises can disturb others, such as hospitals and residential areas.
 - At night or anytime your line of sight to the model may be obstructed or impaired in any way.

To prevent any serious personal injury and/or damage to property, please be responsible when operating all remote controlled models.

IMPORTANT NOTES – ELECTRICAL

- Insulate any exposed electrical wiring (using heat shrink tubing or electrical tape) to prevent dangerous short circuits. Take maximum care in wiring, connecting and insulating cables. Make sure cables are always connected securely. Check connectors for if they become loose. And if so, reconnect them securely. Never use RC models with damaged wires. A damaged wire is extremely dangerous, and can cause short-circuits resulting in fire. Please have wires repaired at your local hobby shop.
- Low battery power will result in loss of control. Loss of control can occur due to a weak battery in either the transmitter or the receiver. Weak running battery may also result in an out of control car if your car's receiver power is supplied by the running battery. Stop operation immediately if the car starts to slow down.
- When not using RC model, always disconnect and remove battery.
- Do not disassemble battery or cut battery cables. If the running battery short-circuits, approximately 300W of electricity can be discharged, leading to fire or burns. Never disassemble battery or cut battery cables.
- Use a recommended charger for the receiver and transmitter batteries and follow the instructions correctly. Over-charging, incorrect charging,

- or using inferior chargers can cause the batteries to become dangerously hot. Recharge battery when necessary. Continual recharging may damage battery and, in the worst case, could build up heat leading to fire. If battery becomes extremely hot during recharging, please ask your local hobby shop for check and/or repair and/or replacement.
- Regularly check the charger for potential hazards such as damage to the cable, plug, casing or other defects. Ensure that any damage is rectified before using the charger again. Modifying the charger may cause short-circuit or overcharging leading to a serious accident. Therefore do not modify the charger.
- Always unplug charger when recharging is finished.
- Do not recharge battery while battery is still warm. After use, battery retains heat. Wait until it cools down before charging.
- Do not allow any metal part to short circuit the receiver batteries or other electrical/electronic device on the model.
- Immediately stop running if your RC model gets wet as may cause short circuit.
- Please dispose of batteries responsibly. Never put batteries into fire.

R/C & BUILDING TIPS

- Make sure all fasteners are properly tightened. Check them periodically.
- Make sure that chassis screws do not protrude from the chassis.
- For the best performance, it is very important that great care is taken to ensure the free movement of all parts.
- Clean all ball-bearings so they move very easily and freely.
- Tap or pre-thread the plastic parts when threading screws.
- Self-tapping screws cut threads into the parts when being tightened. Do not use excessive force when tightening the self-tapping screws because you may strip out the thread in the plastic. We recommended you stop tightening a screw when you feel some resistance.
- Ask your local hobby shop for any advice.

Please support your local hobby shop. We at XRAY Model Racing Cars support all local hobby dealers. Therefore we ask you, if at all possible, to purchase XRAY products at your hobby dealer and give them your support like we do. If you have difficulty finding XRAY products, please check out www.teamxray.com to get advice, or contact us via email at info@teamxray.com, or contact the XRAY distributor in your country.

WARRANTY

XRAY guarantees this model kit to be free from defects in both material and workmanship within 30 days of purchase. The total monetary value under warranty will in no case exceed the cost of the original kit purchased. This warranty does not cover any components damaged by use or modification or as a result of wear. Part or parts missing from this kit must be reported within 30 days of purchase. No part or parts will be sent under warranty without proof of purchase. Should you find a defective or missing part, contact the local distributor. Service and customer support will be provided through local hobby store where you have purchased the kit, therefore make sure to purchase any XRAY products at your local hobby store. This model racing car is considered to be a high-performance racing vehicle. As such this vehicle will be used in an extreme range of conditions and situations, all which may cause premature wear or failure of any component. XRAY has no control over usage of vehicles once they leave the dealer, therefore XRAY can only offer warranty against all manufacturer's defects in materials, workmanship, and assembly at point of sale and before use. No warranties are expressed or implied that cover damage caused by what is considered normal use, or cover or imply how long any model cars' components or electronic components will last before requiring replacement.

Due to the high performance level of this model car you will need to periodically maintain and replace consumable components. Any and all warranty coverage will not cover replacement of any part or component damaged by neglect, abuse, or improper or unreasonable use. This includes

but is not limited to damage from crashing, chemical and/or water damage, excessive moisture, improper or no maintenance, or user modifications which compromise the integrity of components. Warranty will not cover components that are considered consumable on RC vehicles. XRAY does not pay nor refund shipping on any component sent to XRAY or its distributors for warranty. XRAY reserves the right to make the final determination of the warranty status of any component or part.

Limitations of Liability

XRAY makes no other warranties expressed or implied. XRAY shall not be liable for any loss, injury or damages, whether direct, indirect, special, incidental, or consequential, arising from the use, misuse, or abuse of this product and/or any product or accessory required to operate this product. In no case shall XRAY's liability exceed the monetary value of this product.

Take adequate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation.

Disregard of the any of the above cautions may lead to accidents, personal injury, or property damage. XRAY MODEL RACING CARS assumes no responsibility for any injury, damage, or misuse of this product during assembly or operation, nor any additions that may arise from the use of this product. All rights reserved.

QUALITY CERTIFICATE

XRAY MODEL RACING CARS uses only the highest quality materials, the best compounds for molded parts and the most sophisticated manufacturing processes of TQM (Total Quality Management). We guarantee that all parts of a newly-purchased kit are manufactured with the highest regard to quality. However, due to the many factors inherent in model racecar competition, we

cannot guarantee any parts once you start racing the car. Products which have been worn out, abused, neglected or improperly operated will not be covered under warranty.

We wish you enjoyment of this high-quality and high-performance RC car and wish you best success on the track!

In line with our policy of continuous product development, the exact specifications of the kit may vary. In the unlikely event of any problems with your new kit, you should contact the model shop where you purchased it, quoting the part number.

We do reserve all rights to change any specification without prior notice. All rights reserved.

SYMBOLS USED

Part bags used 	Assemble in the specified order 	Assemble left and right sides the same way 	Pay attention here 	Assemble as many times as specified (here twice) 	Apply thread lock 	Apply CA glue 	Apply oil
Scale 	Apply grease 	Optional parts 	Ensure smooth non-binding movement 	Tighten screw gently 	Completed assembly 	Detail view 	Follow Set-up Book

TOOLS REQUIRED

HUDY TOOLS:

 Allen: 1.5mm	 Allen: 2.0mm	 Allen: 3.0mm	 Socket: 5.5mm	 Socket: 7.0mm	 Arm Reamer 3.0mm	 Turnbuckle Wrench 4mm (HUDY #181040)	
 Turnbuckle Wrench 3mm (HUDY #181030)	 Scissors (HUDY #188990)	 Combination Pliers (HUDY #189020)	 Side Cutters (HUDY #189010)	 Pocket Hobby Knife (HUDY #188981)	 Professional Multi Tool (HUDY #183011)	 Reamer (HUDY #107600) or (HUDY #107601)	 Snap Ring Pliers

ITEMS INCLUDED

 Premium Silicone Oil 450cSt (HUDY #106345)	 Premium Silicone Oil 500.000cSt (HUDY #106650)
 Graphite Grease (HUDY #106210)	

NOT INCLUDED

	To ensure that you always have access to the most up-to-date version of the XRAY Set-up Book, XRAY will now be offering only the digital online version on our website www.teamxray.com . By offering this online version instead of including a hardcopy printed version in kits, you will always be assured of having the most current updated version.
SAMPLE OF OPTIONAL PARTS	XRAY offers wide range of optional tuning parts which are listed in tables like these. Please refer to the exploded view of each main section to verify which part is included in the kit while all other parts are available only as an optional part and must be purchased separately.
#30XXX	OPTION 1
#30XXX	OPTION 2
#30XXX	OPTION 3

EQUIPMENT REQUIRED

 Transmitter	 Receiver	 Steering Servo	 Electric Motor & Pinion Gear and Setscrew	 Bearing Oil (HUDY #106230)	 Speed Controller
 190mm Bodyshell	 LiPo Battery	 Lexan™ Paint	 Battery Charger	 Fibre Tape (HUDY #107870) Double-sided Tape (HUDY #107875)	 Wheels & Tires & Inserts (HUDY #803040 SLICK PRECUT)

COLOR INDICATIONS

At the beginning of each section is an exploded view of the parts to be assembled. There is also a list of all the parts and part numbers that are related to the assembly of that section.

The part descriptions are color-coded to make it easier for you to identify the source of a part. Here are what the different colors mean:

STYLE A - indicates parts that are included in the bag marked for the section.

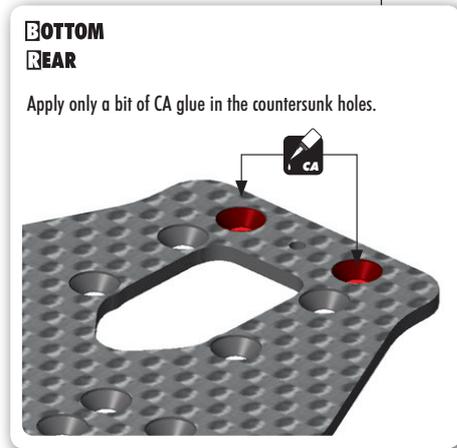
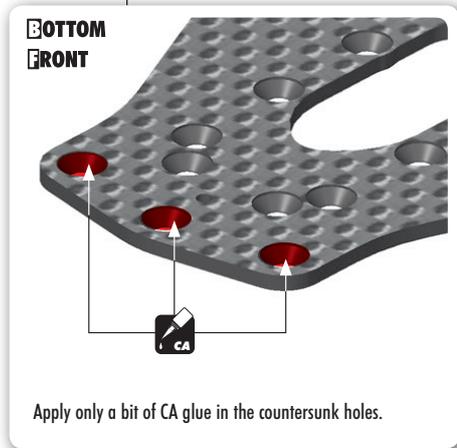
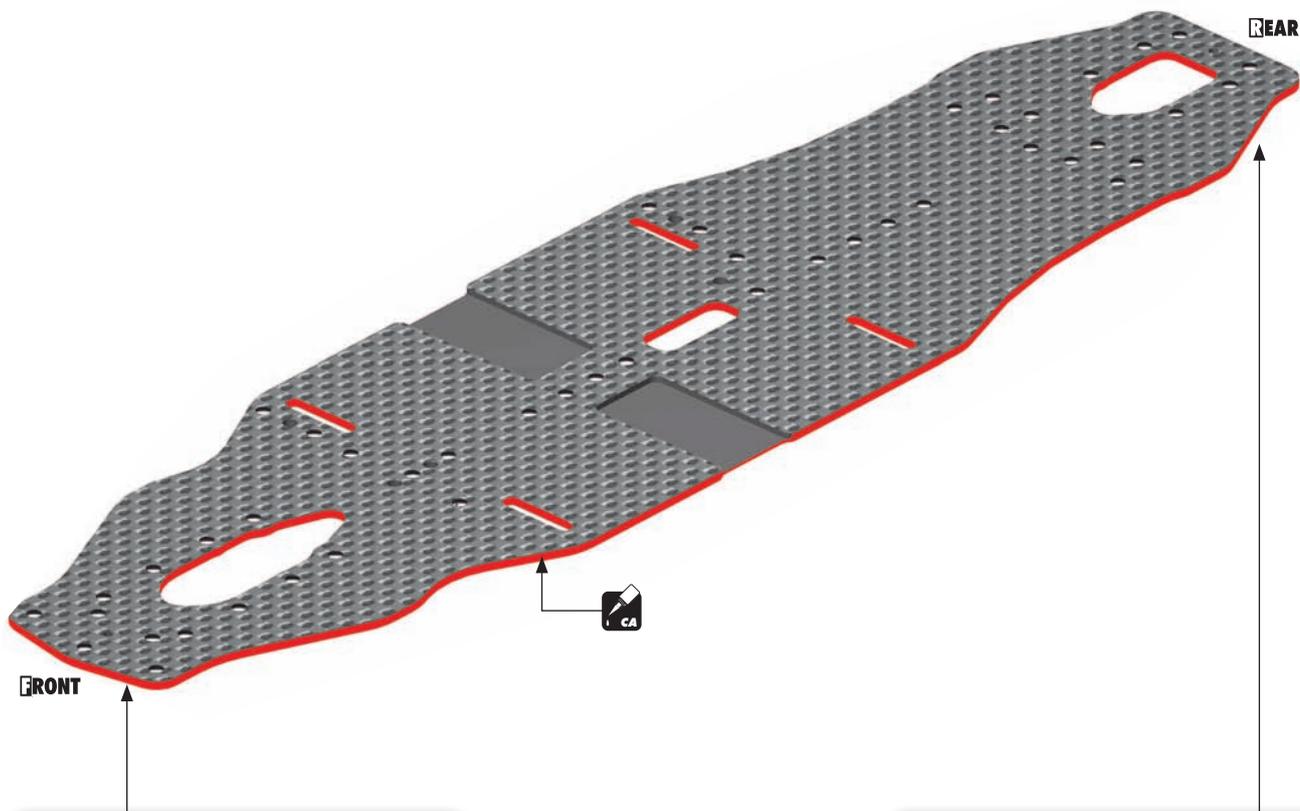
STYLE B - indicates parts that are included in the box.

STYLE C - indicates parts that are already assembled from previous steps.

CHASSIS PREPARATION

To protect and seal edges of graphite parts, sand edges smooth and then apply CA glue.

Do this for: chassis edges, countersunk holes, and shock towers.



1. GEAR DIFFERENTIAL



#309002
SET OF CERAMIC BALL-BEARINGS (14)



#304971
HUDY SPRING STEEL™ OUTDRIVES



#304932
GRAPHITE GEAR DIFF BEVEL & SATELLITE GEARS (2+4)

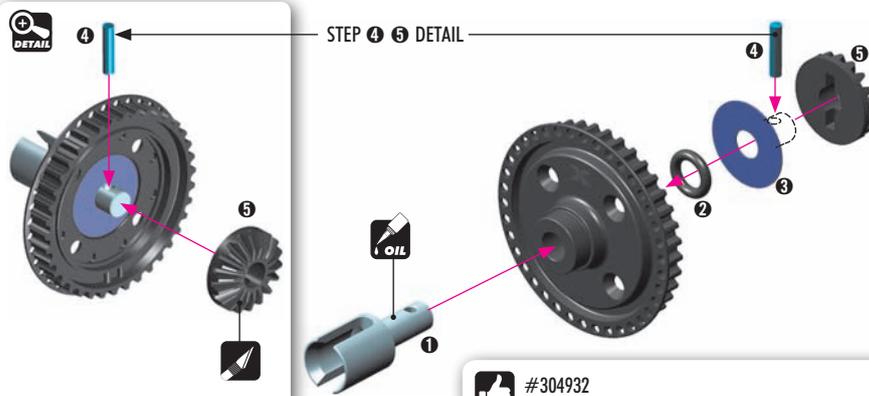


BAG

01.2

304900 XRAY GEAR DIFFERENTIAL - SET
304910 COMPOSITE GEAR DIFF. CASE & COVER
304930 COMPOSITE GEAR DIFF BEVEL & SATELLITE GEARS (2+4)
304970 ALU GEAR DIFF OUTDRIVE ADAPTER - 7075 T6 (2)
304980 COMPOSITE GEAR DIFF CROSS PIN
304990 DIFF GASKET (4)
903256 HEX SCREW SFH M2.5x6 (10)

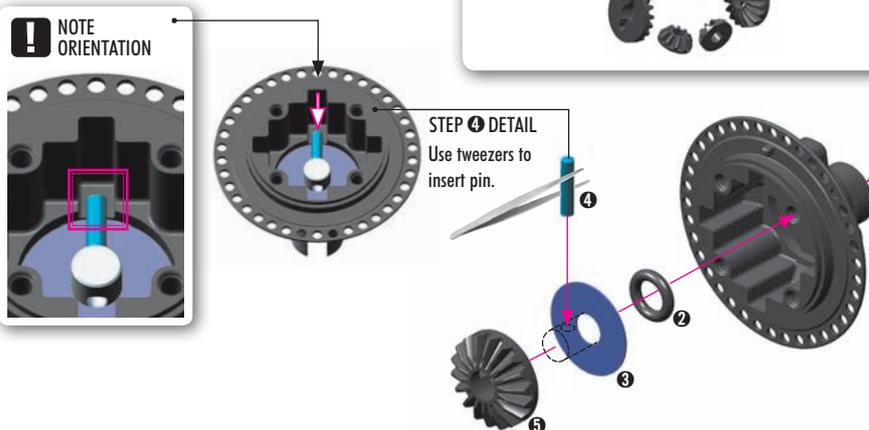
941015 BALL-BEARING 10x15x4 RUBBER SEALED - OIL (2)
964031 WASHER S 3.5x10x0.2 (10)
964050 WASHER S 5x15x0.3 (10)
971240 SILICONE O-RING 24x0.7 (10)
972050 SILICONE O-RING 5x2 (10)
980210 PIN 2x10 (10)



#304971
HUDY SPRING STEEL™ OUTDRIVES



#304932
GRAPHITE GEAR DIFF BEVEL & SATELLITE GEARS (2+4)



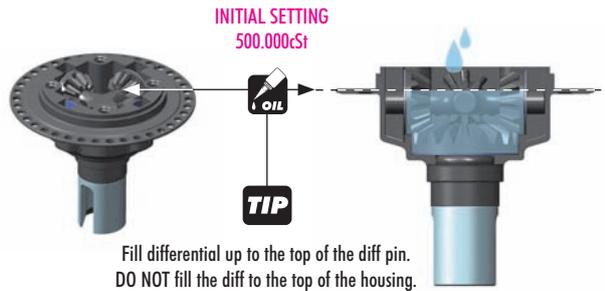
1. GEAR DIFFERENTIAL



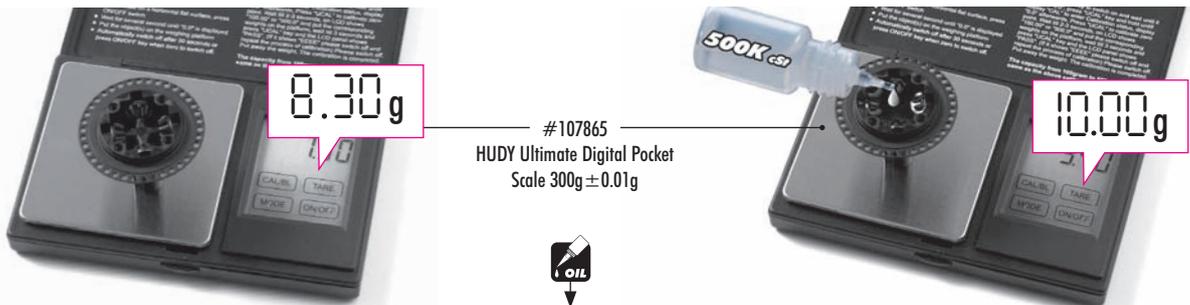
964031
S 3.5x10x0.2



#304932
OPTION GRAPHITE GEAR DIFF BEVEL & SATELLITE GEARS (2+4)



TO ENSURE YOU HAVE THE SAME AMOUNT OF OIL FROM REBUILD TO REBUILD, DO THE FOLLOWING:



1 Put the diff (without oil) on the scale and check the weight (approximately 8.30g)

2 Slowly pour oil into the diff and watch the weight. Add 1.70g of oil into the diff. The approximate weight of the diff including oil is 10.00g.

TIP

TIPS FOR DIFFERENTIALS

TIP

100.000cSt (HUDY #106610)

150.000cSt (HUDY #106615)

200.000cSt (HUDY #106620)

300.000cSt (HUDY #106630)

500.000cSt (HUDY #106650) **INITIAL SETTING**

1 000.000cSt (HUDY #106692)

2 000.000cSt (HUDY #106694)

If softer oil is used, the car has better rotation, but traction decreases.

SOFTER



INITIAL SETTING



HARDER

If harder oil is used, the car has more forward traction and is more stable, but rotation decreases.

TIP

To make sure that all the air is removed from the diff oil, we recommend using the HUDY Air Vac.



#104002
OPTION HUDY AIR VAC - VACUUM PUMP

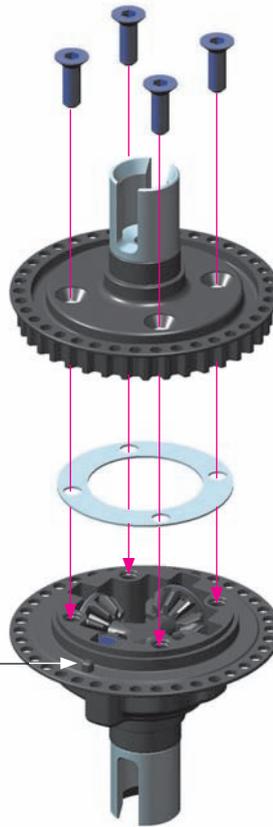
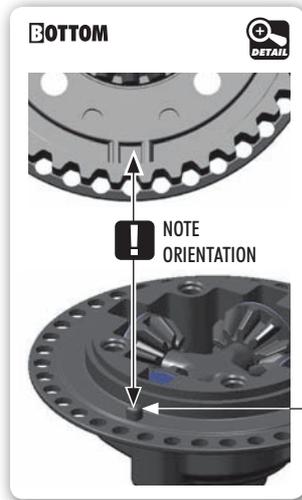


After disassembling the gear diff the large O-ring may have an increased size and may be more difficult to re-install. We recommend either inserting the old O-ring carefully in the diff cover, or replacing the old O-ring with a new O-ring if the old one cannot be made to fit properly.

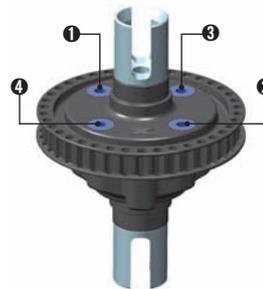
1. GEAR DIFFERENTIAL



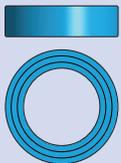
903256
SFH M2.5x6



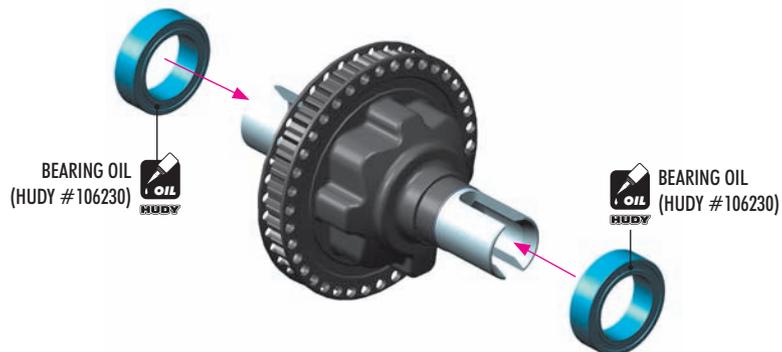
Tighten the screws equally but do NOT tighten them completely.



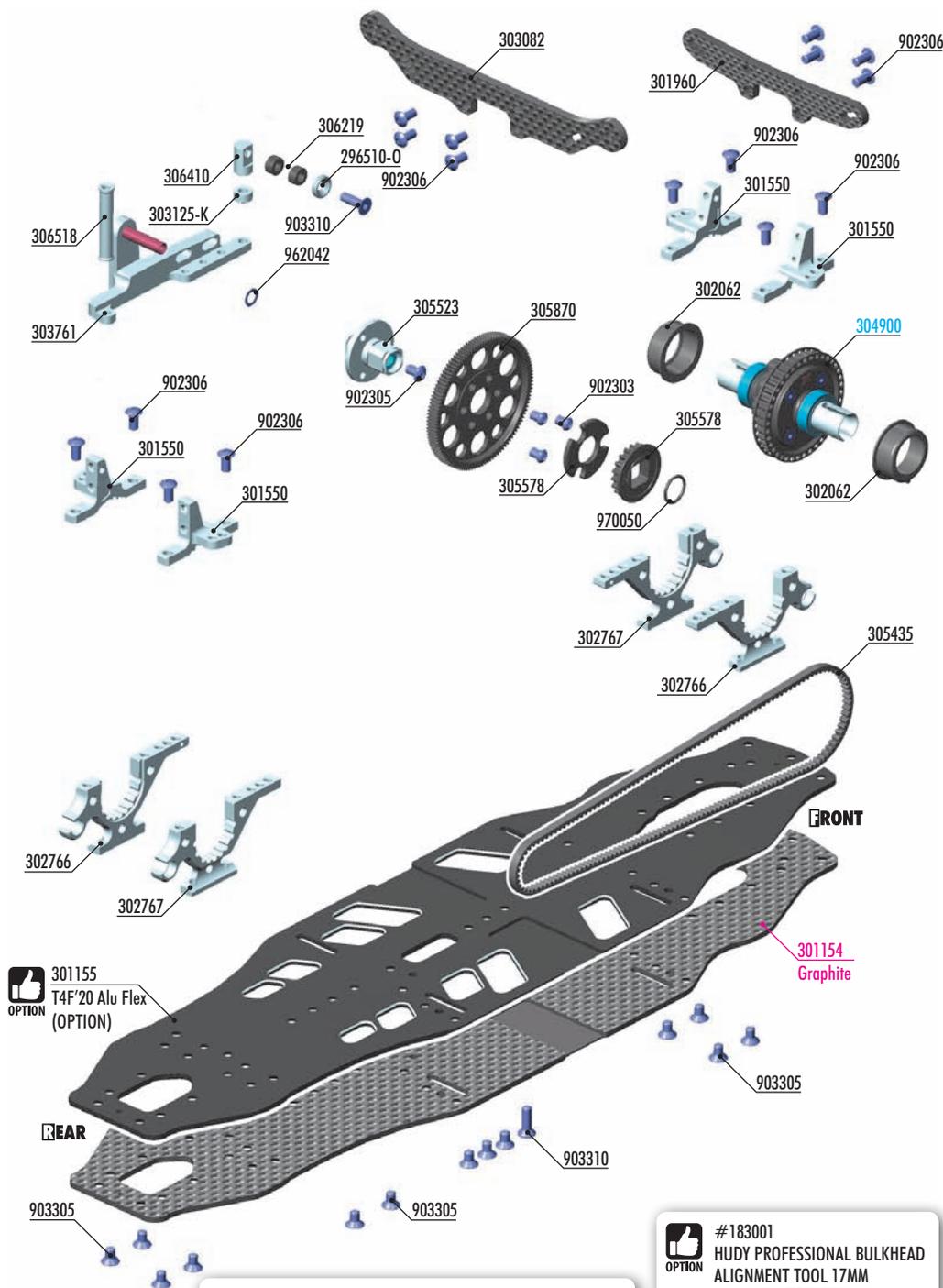
Finish tightening in this order.



941015
BB 10x15x4



2. CENTRAL TRANSMISSION



OPTION	OFFSET SPUR GEARS 48P		
	#305772	72T / 48P	OPTION
	#305776	76T / 48P	OPTION
	#305778	78T / 48P	OPTION
	#305779	79T / 48P	OPTION
	#305781	81T / 48P	OPTION
	#305784	84T / 48P	OPTION
	#305784-O	84T / 48P	OPTION

OPTION	OFFSET SPUR GEARS 64P		
	#305860	90T / 64P	OPTION
	#305862	92T / 64P	OPTION
	#305866	96T / 64P	OPTION
	#305866-O	96T / 64P	OPTION
	#305869	99T / 64P	OPTION
	#305870	100T / 64P	INCLUDED
	#305870-O	100T / 64P	OPTION
	#305874	104T / 64P	OPTION
	#305876	106T / 64P	OPTION
	#305878	108T / 64P	OPTION
	#305880	110T / 64P	OPTION
	#305880-O	110T / 64P	OPTION
	#305882	112T / 64P	OPTION
	#305884	114T / 64P	OPTION

OPTION #305578-0
FIXED PULLEY 20T - GRAPHITE (2)

OPTION #302063
ALU ADJUSTMENT BALL-BEARING HUB (2)

OPTION #302063-K
ALU ADJUSTMENT BALL-BEARING HUB (2)

OPTION #305436
HIGH-PERFORMANCE DRIVE BELT LOW-FRICTION 3x351MM

OPTION #183001
HUDY PROFESSIONAL BULKHEAD ALIGNMENT TOOL 17MM

BAG
02

- | | | | |
|----------|--------------------------------------------------|--------|--------------------------------------------------------|
| 296510-O | ALU COUNTERSUNK SHIM - ORANGE (10) | 306518 | T4F'20 ALU TOP DECK MOUNT |
| 301550 | ALU UPPER CLAMP WITH 2 ADJ. ROLL-CENTERS (L+R) | 902303 | HEX SCREW SH M3x4 SMALL HEAD - STAINLESS (10) |
| 301960 | GRAPHITE SHOCK TOWER FRONT 3.0MM | 902305 | HEX SCREW SH M3x5 (10) |
| 302062 | COMPOSITE ADJUSTMENT BALL-BEARING HUB (4) | 902306 | HEX SCREW SH M3x6 (10) |
| 302766 | ALU LOWER ADJUSTMENT BULKHEAD - FRONT R / REAR L | 903305 | HEX SCREW SFH M3x5 (10) |
| 302767 | ALU LOWER ADJUSTMENT BULKHEAD - FRONT L / REAR R | 903310 | HEX SCREW SFH M3x10 (10) |
| 303082 | T4F'20 GRAPHITE SHOCK TOWER REAR 3.0MM | 962042 | WASHER S 4x6x0.1 (10) |
| 303125-K | ALU SHIM 3x6x3.0MM - BLACK (10) | 970050 | O-RING 5x1 (10) |
| 303761 | T4F'20 ALU MOTOR MOUNT | 304900 | XRAY GEAR DIFFERENTIAL - SET |
| 305435 | HIGH-PERFORMANCE DRIVE BELT 3x351MM | 301154 | T4F'20 GRAPHITE CHASSIS 2.2MM |
| 305523 | ALU SOLID LAYSHAFT WITH BEARINGS | 301155 | T4F'20 ALU FLEX CHASSIS 2.0MM - SWISS 7075 T6 (OPTION) |
| 305578 | FIXED PULLEY FOR LAYSHAFT WITH BEARINGS 20T (2) | | |
| 305870 | OFFSET SPUR GEAR 100T / 64 | | |
| 306219 | COMPOSITE SET OF SERVO SHIMS (4) | | |
| 306410 | ALU UNIVERSAL MOUNT | | |

2. CENTRAL TRANSMISSION



903305 SFH M3x5

NOTE ORIENTATION

FRONT

REAR

NOTE ORIENTATION

#183001 HUDY PROFESSIONAL BULKHEAD ALIGNMENT TOOL 17MM

OPTION

To align the bulkheads straight, we suggest using the HUDY Professional Bulkhead Alignment tool.

See page 12, step 4

LONGER

SHORTER

FRONT

#302063 | #302063-K ALU ADJUSTMENT BALL-BEARING HUB (2)

OPTION

L-R FRONT BELT TENSION ADJUSTMENT

Front diff **UPPER** position - tab in bottom notch - provides **more steering**, but less **front traction**

Recommended for **medium-high** traction tracks and technical tracks.

Front diff **LOWER** position - tab in top notch - provides **more front traction**, but makes the car **push on-power**.

Recommended for **low-traction** tracks.

UPPER DIFF POSITION

LOWER DIFF POSITION

FRONT

FRONT

INITIAL POSITION FOR CARPET/ASPHALT
Place tab in this **BOTTOM NOTCH**

TO LOOSEN REAR BELT: Rotate both front nylon hubs in arrow direction **A**

TO TIGHTEN REAR BELT: Rotate both front nylon hubs in arrow direction **B**



1.

NOTE ORIENTATION

#966081 CH-CLIP 8 (10) INCLUDED IN THE LAST AID BAG

Another alternative to secure the pulley on the layshaft is to use the Clip which is included in the "Last Aid" Bag. To mount the clip on the layshaft, you have to use special Snap Ring Pliers.

Snap Ring Pliers

2.

NOTE ORIENTATION

LONG side

#305578-0 FIXED PULLEY 20T GRAPHITE (2)

OPTION

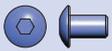
NOTE ORIENTATION

NOTE ORIENTATION

CUTAWAY VIEW



2. CENTRAL TRANSMISSION



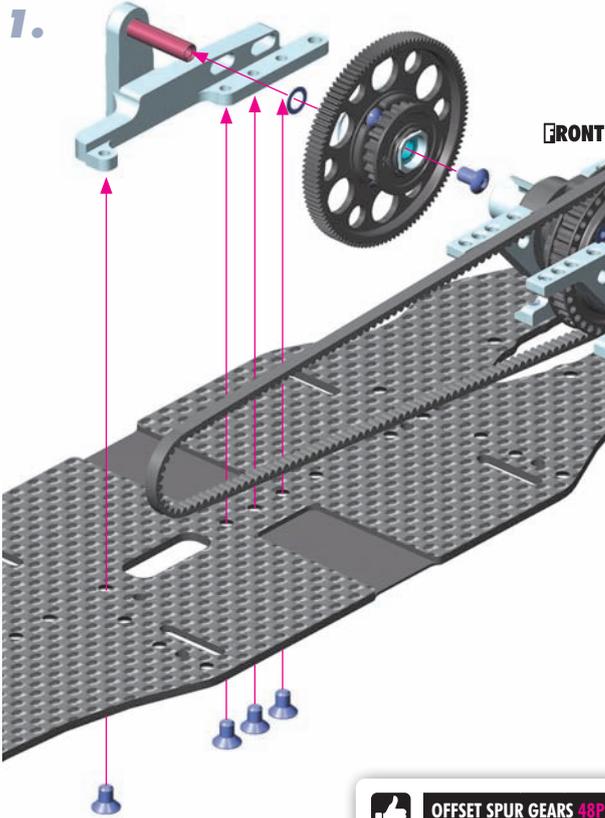
902305
SH M3x5



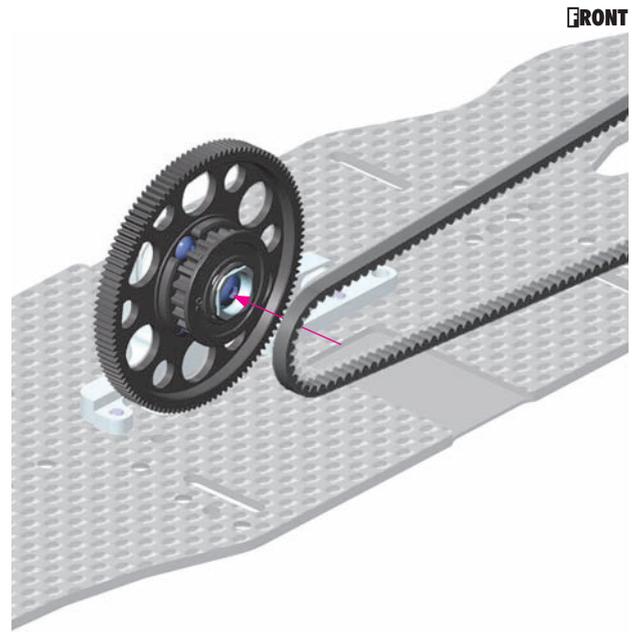
903305
SFH M3x5



962042
S 4x6x0.1



2.



OPTION

OFFSET SPUR GEARS 48P

#305772	72T	OPTION
#305776	76T	OPTION
#305778	78T	OPTION
#305779	79T	OPTION
#305781	81T	OPTION
#305784	84T	OPTION
#305784-0	84T	OPTION



OFFSET SPUR GEARS 64P

#305860	90T	OPTION
#305862	92T	OPTION
#305866	96T	OPTION
#305866-0	96T	OPTION
#305869	99T	OPTION
#305870	100T	INCLUDED
#305870-0	100T	OPTION
#305874	104T	OPTION
#305876	106T	OPTION
#305878	108T	OPTION
#305880	110T	OPTION
#305880-0	110T	OPTION
#305882	112T	OPTION
#305884	114T	OPTION



303125-K
ALU SHIM 3x6x3



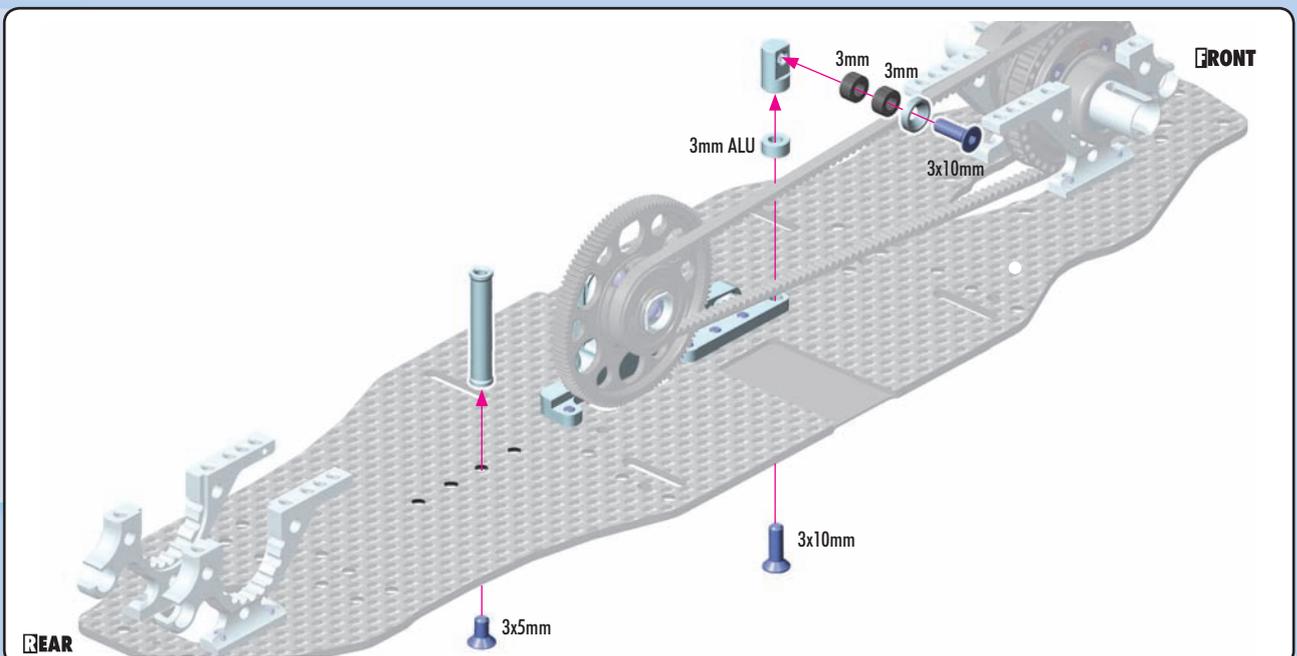
306219
SHIM 3x6x3



903305
SFH M3x5



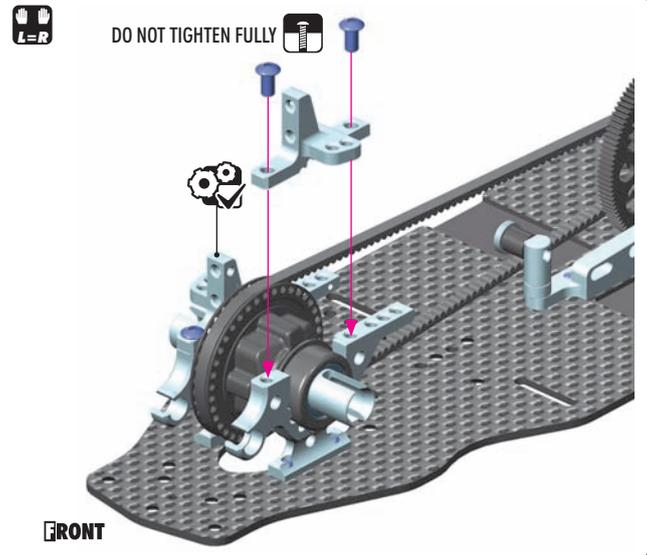
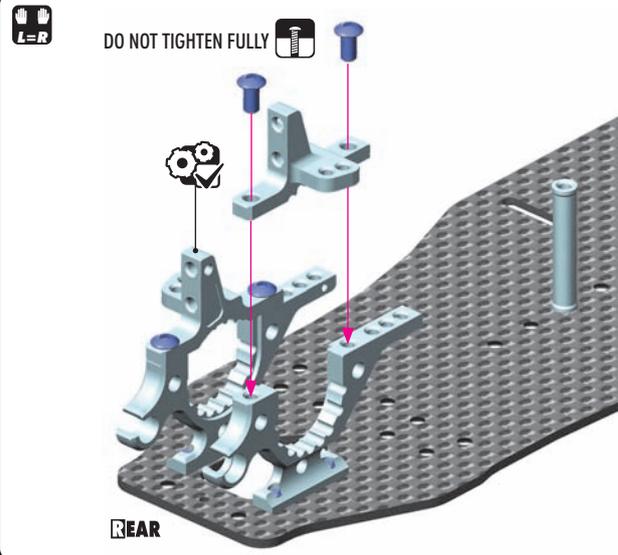
903310
SFH M3x10



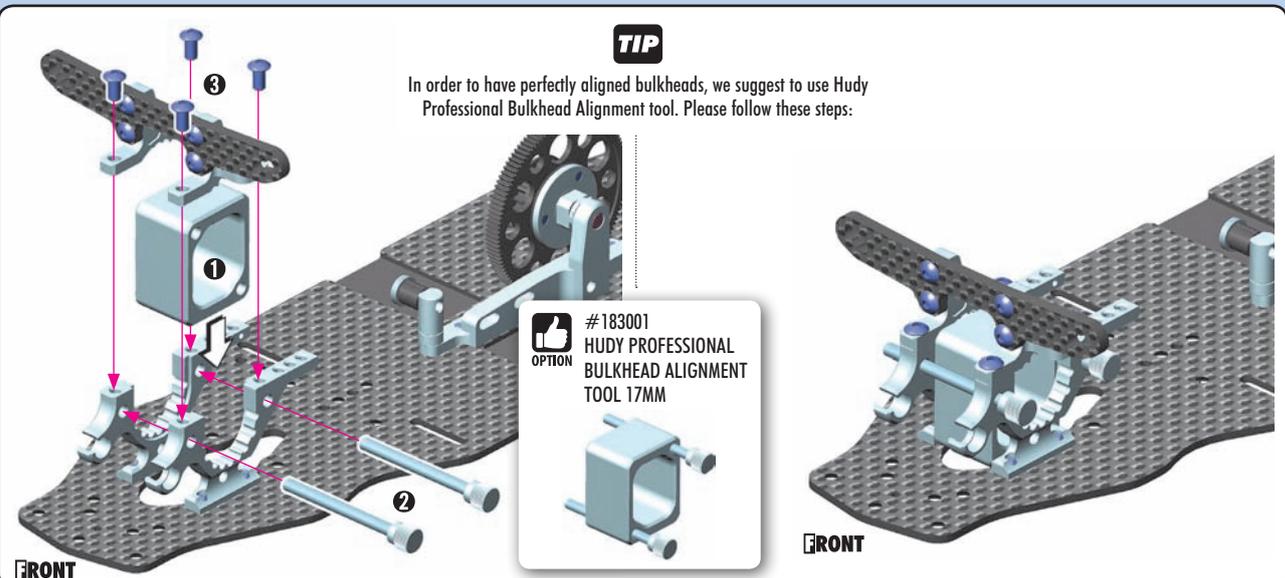
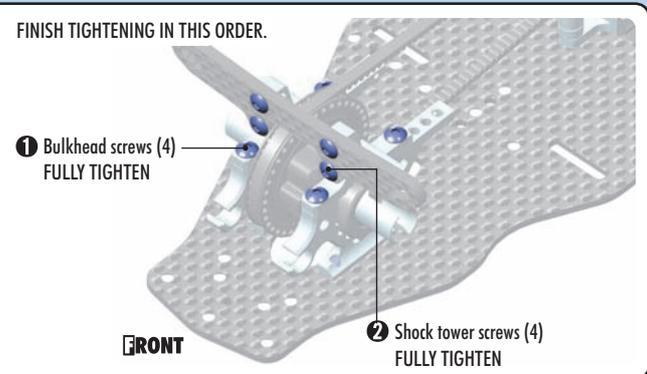
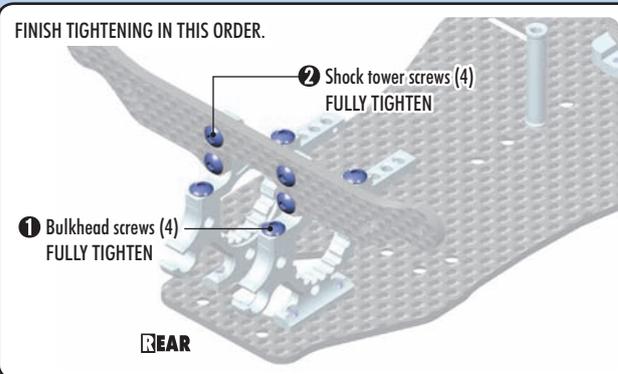
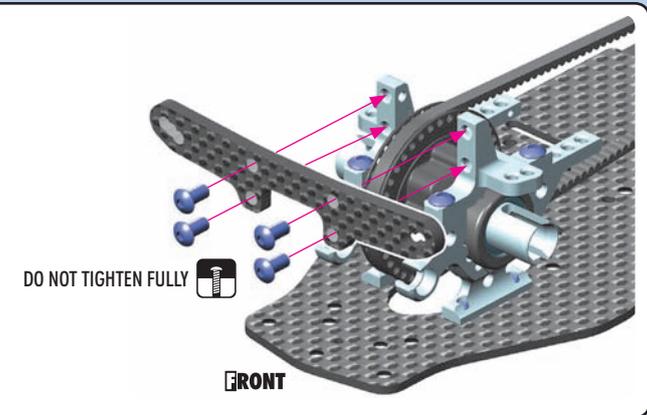
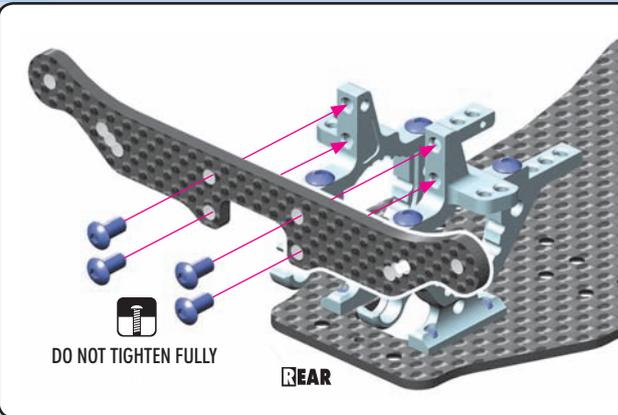
2. CENTRAL TRANSMISSION



902306
SH M3x6



902306
SH M3x6



3. FRONT & REAR SUSPENSION

OPTION #303731 ALU LOWER 2-PIECE SUSPENSION 0.25 ECCENTRIC HOLDER STAND

OPTION #307217 TITANIUM SUSPENSION PIVOT PIN (2)

OPTION **FRONT ARMS - LONG**

#302173-H	HARD	RIGHT	INCLUDED
#302174-H	HARD	LEFT	INCLUDED
#302173-G	GRAPHITE	RIGHT	OPTION
#302174-G	GRAPHITE	LEFT	OPTION

OPTION **REAR ARMS - LONG**

#303173-H	HARD	RIGHT	INCLUDED
#303174-H	HARD	LEFT	INCLUDED
#303173-G	GRAPHITE	RIGHT	OPTION
#303174-G	GRAPHITE	LEFT	OPTION

- | | | |
|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| BAG
03 | <p>302173-H FRONT SUSPENSION ARM LONG RIGHT - HARD</p> <p>302174-H FRONT SUSPENSION ARM LONG LEFT - HARD</p> <p>302713 ALU FRONT LOWER 1-PIECE SUSPENSION HOLDER - FRONT - FF</p> <p>302723 ALU FRONT LOWER 1-PIECE SUSPENSION HOLDER - REAR - FR</p> <p>303129 COMPOSITE SET OF WHEELBASE SHIMS (3x1MM; 1x2MM) (2)</p> <p>303173-H REAR SUSPENSION ARM LONG RIGHT - HARD</p> <p>303174-H REAR SUSPENSION ARM LONG LEFT - HARD</p> <p>303723 ALU REAR LOWER 1-PIECE SUSPENSION HOLDER - REAR - RR</p> | <p>303730 ALU REAR LOWER 2-PIECE SUSPENSION HOLDER - FRONT (1)</p> <p>307216 SUSPENSION PIVOT PIN (2)</p> <p>362315 ECCENTRIC BUSHING SET (2)</p> <p>901310 HEX SCREW SB M3x10 (10)</p> <p>901408 HEX SCREW SB M4x8 (10)</p> <p>903306 HEX SCREW SFH M3x6 (10)</p> |
|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

2x **L=R** **REAR ARMS**

901310 SB M3x10

901408 SB M4x8

4x8mm

5mm

INITIAL SETTING

3x10mm

LEFT REAR ARM

REAR LEFT ARM

REAR RIGHT ARM

2.3mm

TOP

BOTTOM

OPTION **REAR ARMS - LONG**

#303173-H	HARD	RIGHT	INCLUDED
#303174-H	HARD	LEFT	INCLUDED
#303173-G	GRAPHITE	RIGHT	OPTION
#303174-G	GRAPHITE	LEFT	OPTION

2x **L=R** **FRONT ARMS**

901310 SB M3x10

901408 SB M4x8

4x8mm

5mm

INITIAL SETTING

3x10mm

FRONT RIGHT ARM

FRONT LEFT ARM

2.2mm

TOP

BOTTOM

OPTION **FRONT ARMS - LONG**

#302173-H	HARD	RIGHT	INCLUDED
#302174-H	HARD	LEFT	INCLUDED
#302173-G	GRAPHITE	RIGHT	OPTION
#302174-G	GRAPHITE	LEFT	OPTION

3. FRONT & REAR SUSPENSION

IO

303129
SHIM 3x6x1



903306
SFH M3x6

REAR SUSPENSION

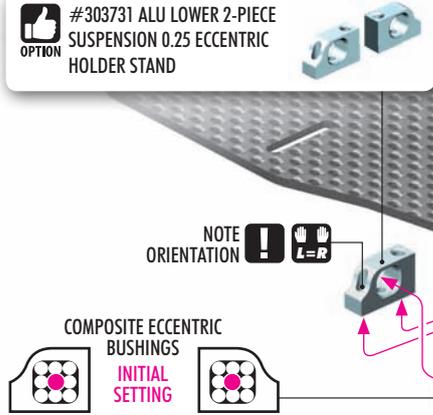


It is extremely important that the arms move freely on the pivot pins. If they do not, use the Arm Reamer (3.0mm) to slightly resize the holes in the arms.

#107633 HUDY Arm Reamer 3.0mm



#303731 ALU LOWER 2-PIECE SUSPENSION 0.25 ECCENTRIC HOLDER STAND

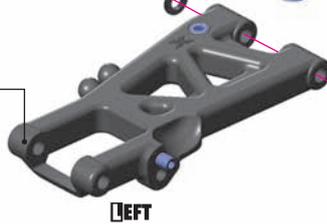


NOTE ORIENTATION



COMPOSITE ECCENTRIC BUSHINGS
INITIAL SETTING

NOTE ORIENTATION



LEFT

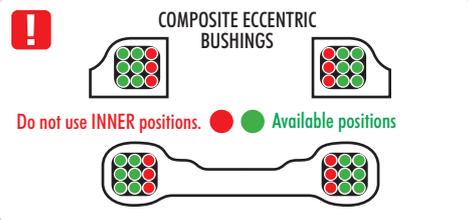
NOTE ORIENTATION

RIGHT

Marked "RR"



COMPOSITE ECCENTRIC BUSHINGS
INITIAL SETTING



! COMPOSITE ECCENTRIC BUSHINGS
Do not use INNER positions. Available positions



#307217 TITANIUM SUSPENSION PIVOT PIN (2)



TOE-IN
TRACK-WIDTH
WHEELBASE
ROLL CENTER
ANTI-SQUAT
PRO-SQUAT

ECCENTRIC BUSHINGS HAVE TWO DIFFERENT OFFSETS FROM THE CENTER

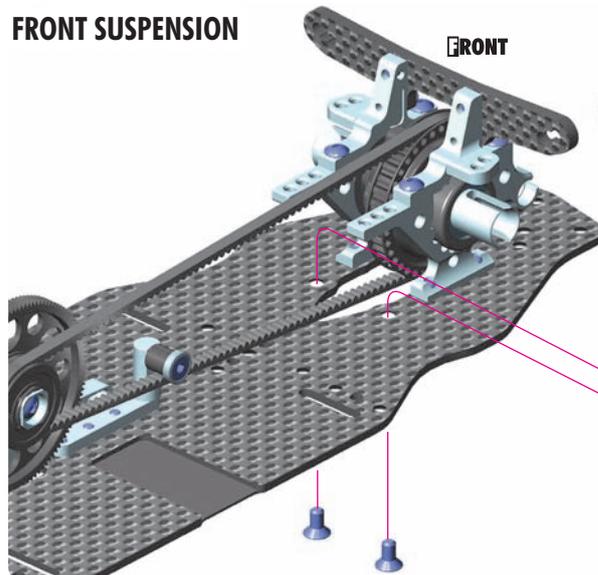
- Middle position = 0.5 mm or 0.5° from center
- Outer position = 1 mm or 1° from center

The XRAY rear alu lower suspension holders provide even greater range of adjustment for the rear suspension. Using different combinations of eccentric bushings, fine adjustment of rear squat, rear toe-in, rear roll center, and rear track-width can be obtained. For more information about the influence of rear squat, rear toe-in, rear roll center and rear track-width on car handling, please refer to HUDY Set-up Book.

FRONT SUSPENSION



903306
SFH M3x6



FRONT

Marked "FR"



NOTE ORIENTATION

3. FRONT & REAR SUSPENSION

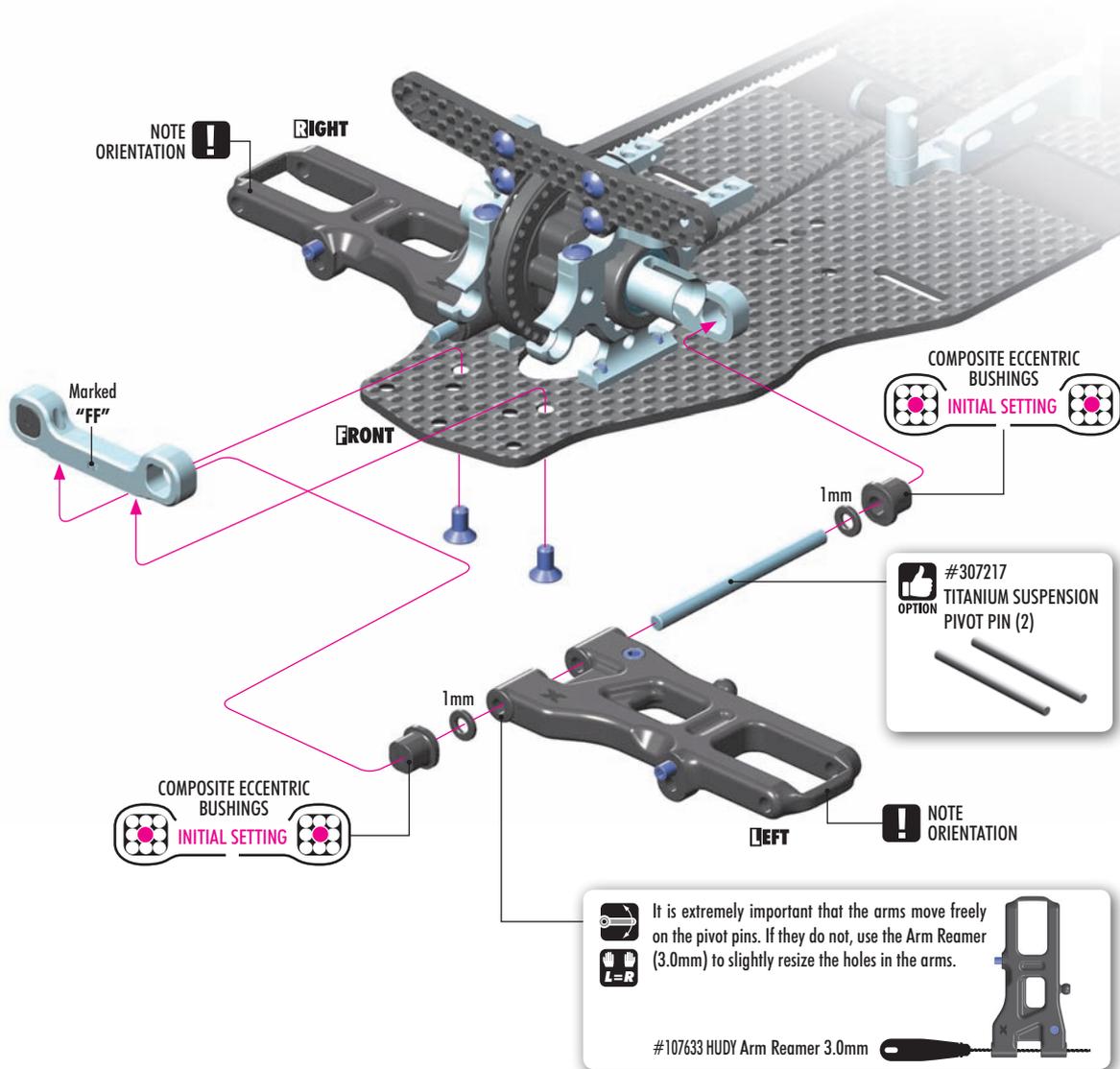
10

303129
SHIM 3x6x1

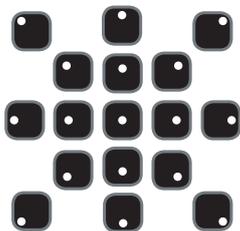


903306
SFH M3x6

FRONT SUSPENSION



All possible mounting alternatives of eccentric bushings



ECCENTRIC BUSHINGS HAVE TWO DIFFERENT OFFSETS FROM THE CENTER.

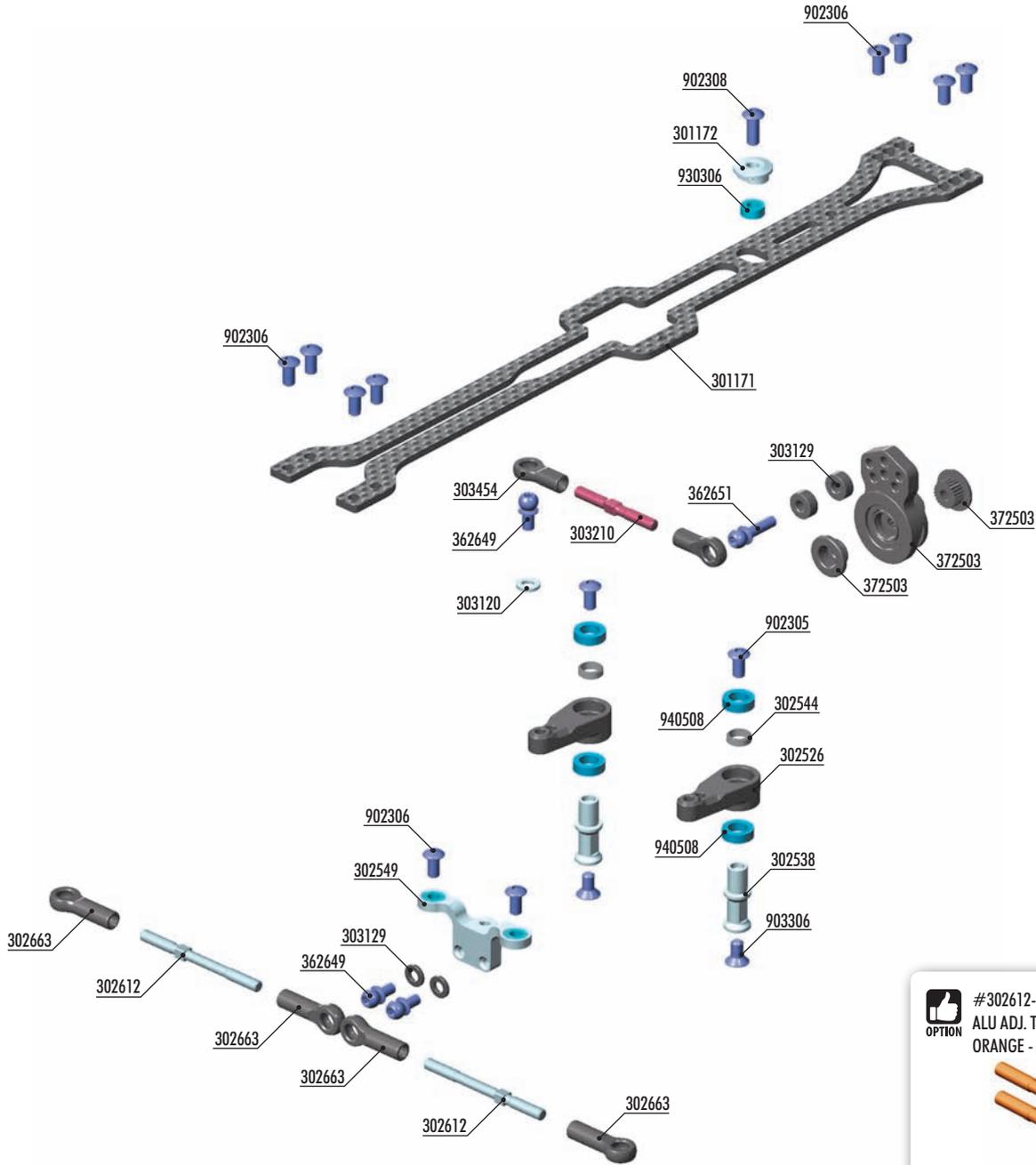
- Middle position = 0.5 mm or 0.5° from center
- Outer position = 1mm or 1° from center

The XRAY front alu lower suspension holders provide even greater range of adjustment for the front suspension. Using different combinations of eccentric bushings, fine adjustment of front anti-squat, front kick-up, front toe-in, front roll center, and front track-width can be obtained. For more information about the influence of front anti-dive, front kick-up, front toe-in, front roll center and front track-width on car handling, please refer to HUDY Set-up Book.

SET-UP BOOK

TOE-IN
TRACK-WIDTH
WHEELBASE
ROLL CENTER
ANTI-DIVE
KICK-UP

4. STEERING



#302525
ALU DUAL-SERVO SAVER ARM
OPTION



#303071
BELT TENSIONER
OPTION



#302525
ALU SHIM FOR RADIAL PLAY ADJ.
OF STEERING ARM - ORANGE (2)
OPTION



#302612-0
ALU ADJ. TURNBUCKLE M3 L/R 39mm
ORANGE - SWISS 7075 T6 (2)
OPTION



#302610
ADJ. TURNBUCKLE L/R 40mm
HUDY SPRING STEEL™ (2)
OPTION



BAG

04

- 301171 T4F'20 GRAPHITE UPPER DECK 2.0MM
- 301172 ALU UPPER DECK COLLAR FOR FLEX ELIMINATION
- 302526 COMPOSITE DUAL SERVO SAVER ARM
- 302538 T4F'20 ALU STEERING POST FOR DUAL SERVO SAVER (2)
- 302544 ALU SHIM FOR RADIAL PLAY ADJUSTMENT OF STEERING ARM (2)
- 302549 T4F'20 ALU STEERING PLATE FOR DUAL-SERVO SAVER
- 302612 ALU ADJ. TURNBUCKLE M3 L/R 39 MM - SWISS 7075 T6 (2)
- 302663 COMPOSITE BALL JOINT 5 MM - OPEN - V2 (8)
- 303120 SET OF ALU SHIM (0.5MM, 1.5MM, 2.5MM)
- 303129 COMPOSITE SET OF SHIMS (3x1MM; 1x2MM) (2)
- 303210 REAR TURNBUCKLE L/R 26 MM - HUDY SPRING STEEL (2)
- 303454 BALL JOINT 4.9MM - OPEN (4)

- 362649 BALL END 4.9MM WITH THREAD 5MM (2)
- 362651 BALL END 4.9MM WITH THREAD 8MM (2)
- 372503 COMPOSITE SERVO SAVER - X-STIFF - SET - V2
- 902305 HEX SCREW SH M3x5 (10)
- 902306 HEX SCREW SH M3x6 (10)
- 902308 HEX SCREW SH M3x8 (10)
- 903306 HEX SCREW SFH M3x6 (10)
- 930306 BALL-BEARING 3x6x2.5 STEEL-SEALED - OILED (2)
- 940508 BALL-BEARING 5x8x2.5 RUBBER-SEALED - OILED (2)

4. STEERING

2x STEERING LINKS

LEFT THREAD RIGHT THREAD

65.4mm

2x **L=R**

OPTION #302612-0
ALU ADJ. TURNBUCKLE M3
L/R 39mm ORANGE - SWISS
7075 T6 (2)

OPTION #302610
ADJ. TURNBUCKLE L/R 40mm
HUDY SPRING STEEL™ (2)

SERVO LINK
Adjust servo link to fit your servo

LEFT THREAD RIGHT THREAD

approximately 47mm

902306
SH M3x6

930306
BB 3x6x2.5

940508
BB 5x8x2.5

NOTE ORIENTATION

BEARING OIL
(HUDY #106230)

OIL HUDY

NOTE ORIENTATION

NOTE ORIENTATION

! **!** Tighten the screws gently but fully, and then loosen 1/3 turn so the composite dual-servo saver moves freely.

- 1 tighten fully
- 2 loosen 1/3 ccw
- 3 check free movement

1/3

(120° CCW)

OPTION #302525
ALU DUAL SERVO SAVER ARM

We recommend using the aluminum dual-servo saver arms when better steering response is needed. Also recommended for asphalt tracks.

10

303129
SHIM 3x6x1

2x **L=R**

TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)

NOTE ORIENTATION

5mm THREAD

INITIAL SETTING (1mm shim)

NOTE ORIENTATION

TIP

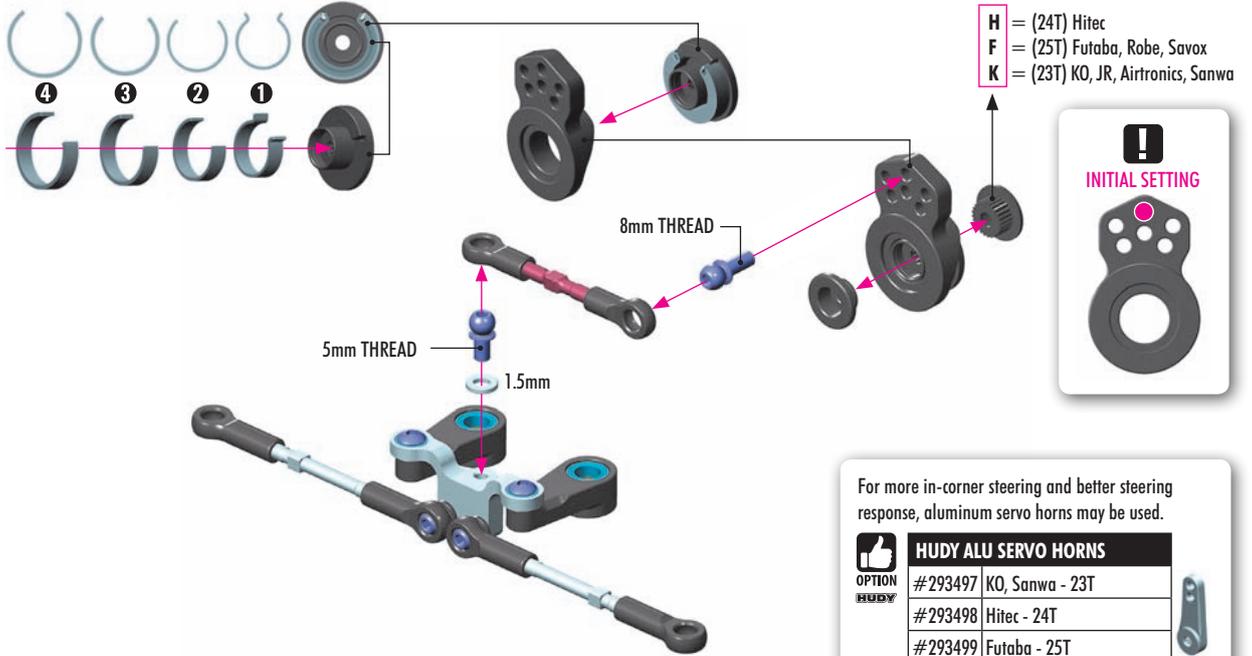
To change Ackermann angle, use 2 identical shims (of same thickness) between the alu steering plate and ball ends.

1mm 1mm 1mm 2mm

4. STEERING



303125
SHIM 3x6x1.5



For more in-corner steering and better steering response, aluminum servo horns may be used.



HUDY ALU SERVO HORNS

#293497 KO, Sanwa - 23T

#293498 Hitec - 24T

#293499 Futaba - 25T

HUDY CLAMP ALU SERVO HORNS

#293404 KO, Sanwa - 23T

#293405 Hitec - 24T

#293406 Futaba - 25T



HUDY ALU SERVO HORNS

#293501 KO, Sanwa - 23T

#293502 Hitec - 24T

#293503 Futaba - 25T

HUDY CLAMP ALU SERVO HORNS

#293407 KO, Sanwa - 23T

#293408 Hitec - 24T

#293409 Futaba - 25T



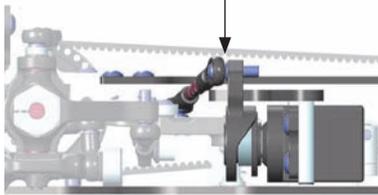
IMPORTANT!

When than aluminum horn is used, the steering servo saver is not used. This increases the risk of breaking the servo in serious crashes.

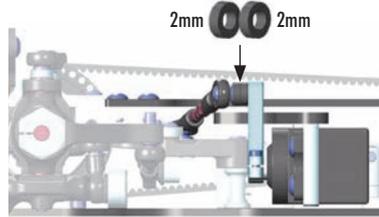
TO MAKE SURE THAT STEERING LINK IS NOT TOUCHING THE STEERING BRIDGE USE:



No shim when using composite servo saver.



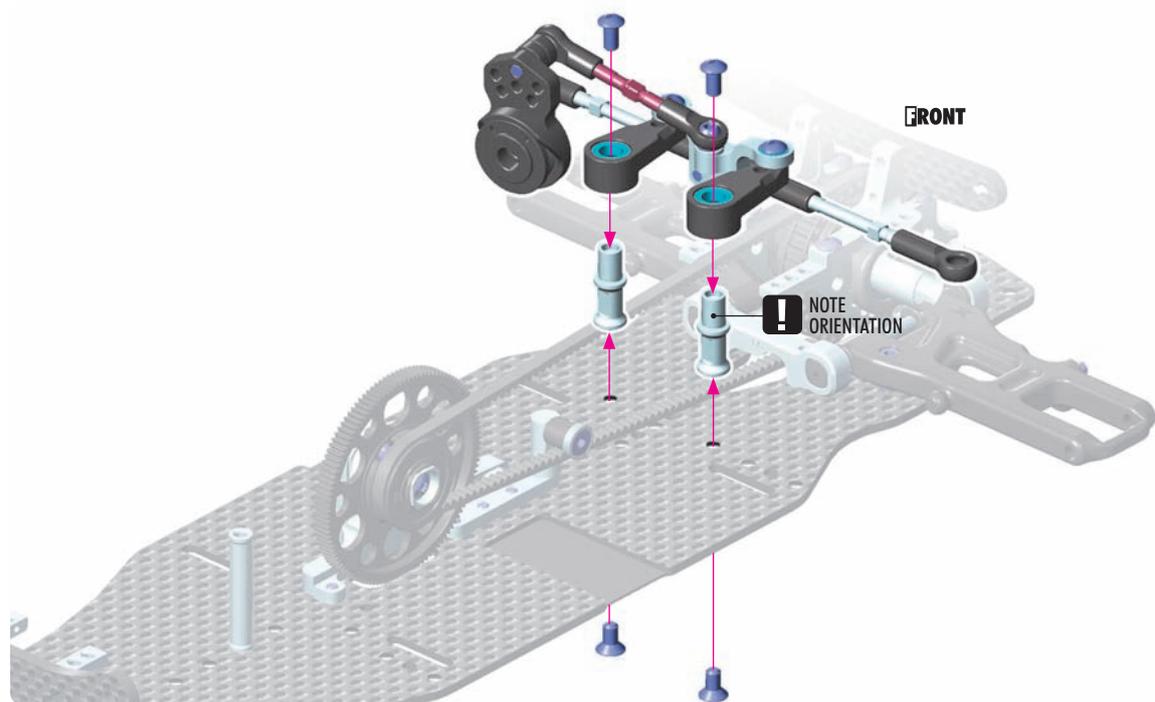
Use 2x2mm composite shims when using optional HudY aluminum servo arm.

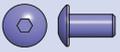


902305
SH M3x5

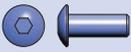


903306
SFH M3x6





902306
SH M3x6



902308
SH M3x8



930306
BB 3x6x2.5

TOP DECK FLEX SETTINGS

The new feature of the top deck is the flex setting adjustment.
There are three different flex setting alternatives.

SOFT



Post is not connected to the top deck. This allows maximum flex setting and provides maximum steering characteristics. However, the car is less stable on-power.

MEDIUM



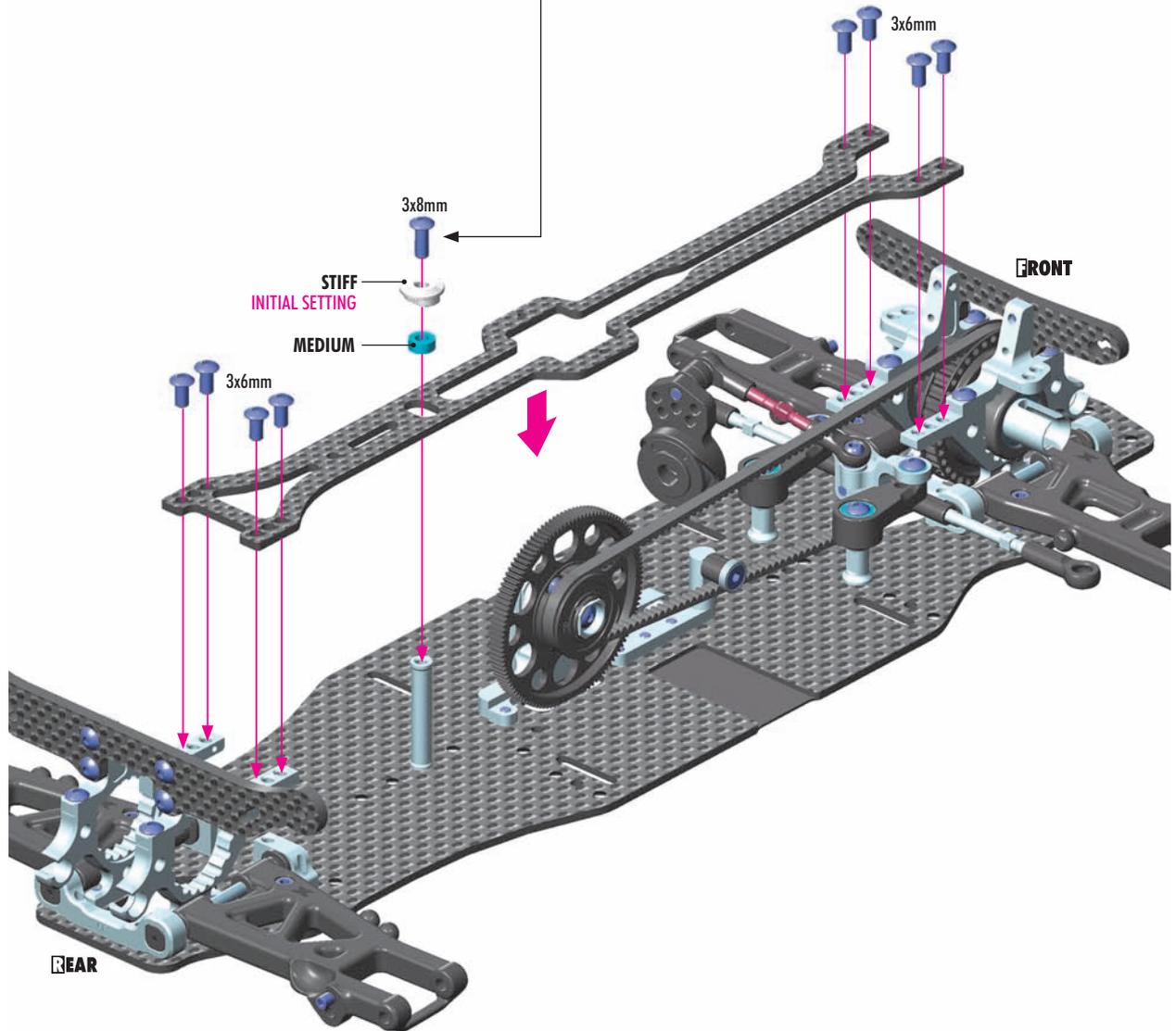
Post is connected to the top deck via ball bearing. This allows the top deck to flex to the sides but not to the front/rear. This setting eliminates a bit of steering but improves stability.

STIFF

INITIAL SETTING



Post is connected to the top deck via aluminum bushing. This setting provides maximum stability as it stiffens the entire car and eliminates flex to sides and front/rear.



CHASSIS FLEX SETTING
TOP DECK SETTING

5. FRONT & REAR TRANSMISSION



DRIVE SHAFTS

#305332	52MM - ECS
#305333	50MM - ECS

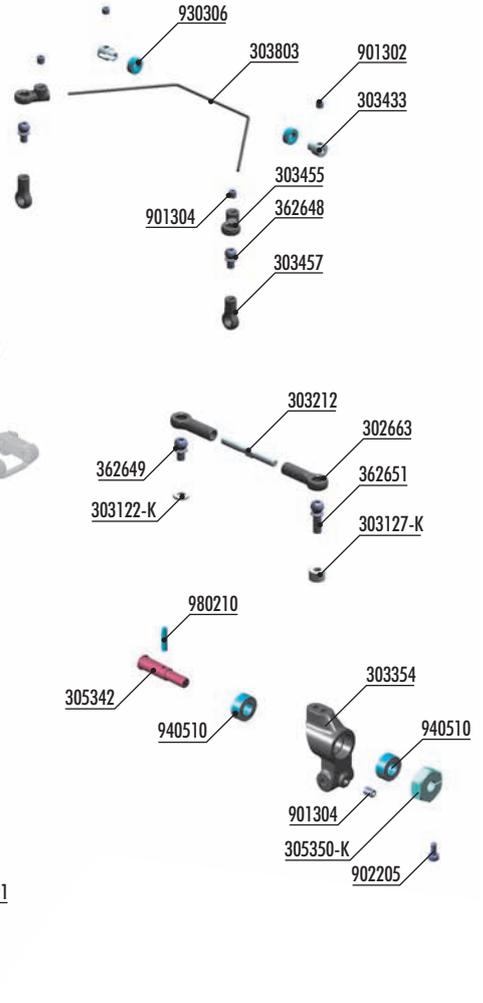


#309002
SET OF CERAMIC
BALL-BEARINGS (14)



STEERING BLOCKS

#302252	MEDIUM	OPTION
#302253	HARD	INCLUDED
#302254	GRAPHITE	OPTION
#302202	ALU - SET	OPTION



#305242
DRIVE SHAFT REPLACEMENT CAP 3.5MM
ORANGE - STRONG (4)



#303212-0
ALU TURNBUCKLE L/R 26mm
ORANGE - SWISS 7075 T6 (2)



#307222 TITANIUM FRONT ARM PIVOT PIN (2)
#307322 TITANIUM REAR ARM PIVOT PIN (2)



#303210
TURNBUCKLE M3 L/R 26mm
HUDY SPRING STEEL™ (2)



UPRIGHTS

#	ANGLE	MATERIAL	HOLE	STATUS
#303351	1° - R	MEDIUM	2-HOLE	OPTION
#303352	0° - R/L	MEDIUM	2-HOLE	OPTION
#303353	1° - R	HARD	2-HOLE	OPTION
#303354	0° - R/L	HARD	2-HOLE	INCLUDED
#303360	0° - R/L	GRAPHITE	2-HOLE	OPTION
#303361	1° - L	MEDIUM	2-HOLE	OPTION
#303362	0° - R/L	MEDIUM	1-HOLE	OPTION
#303363	1° - L	HARD	2-HOLE	OPTION
#303364	0° - R/L	HARD	1-HOLE	OPTION
#303358	1° - R/L	ALU	4-HOLE	OPTION
#303359	2° - R/L	ALU	4-HOLE	OPTION



BAG

05

- 302253 COMPOSITE STEERING BLOCK - HARD
- 302291 STEEL STEERING BUSHING (2+2)
- 302363 COMPOSITE C-HUB RIGHT - 4° DEG. - MEDIUM - V2
- 302364 COMPOSITE C-HUB LEFT - 4° DEG. - MEDIUM - V2
- 302663 COMPOSITE BALL JOINT 4.9MM - OPEN - V2 (8)
- 302814 ANTI-ROLL BAR FOR BALL-BEARINGS - FRONT 1.4 MM
- 303122-K ALU SHIM 3x6x1.0MM - BLACK (10)
- 303123-K ALU SHIM 3x6x2.0MM - BLACK (10)
- 303127-K ALU SHIM 3x6x4.0MM - BLACK (10)
- 303212 ALU ADJ. TURNBUCKLE M3 L/R 26 MM - SWISS 7075 T6 (2)
- 303354 COMPOSITE UPRIGHT 0° OUTBOARD TOE-IN - HARD
- 303433 ALU ANTI-ROLL BAR BUSHING - 6MM (2)
- 303455 COMPOSITE ANTI-ROLL BAR BALL JOINT 4.9 MM (4)
- 303457 BALL JOINT 4.9MM - EXTRA SHORT OPEN (4)
- 303803 ANTI-ROLL BAR FOR BALL BEARINGS - REAR 1.3 MM
- 305221 ECS (ES) DRIVE SHAFT 51MM FOR 2MM PIN - HUDY SPRING STEEL™ (1)
- 305241 DRIVE SHAFT REPLACEMENT CAP 3.5 MM (4)
- 305253 ECS DRIVE SHAFT COUPLING FOR 2MM PIN - HUDY SPRING STEEL™
- 305254 ECS (ES) DRIVE SHAFT CASE FOR 2MM PIN - HUDY SPRING STEEL™
- 305334 ECS ES (ES) DRIVE SHAFT 51MM - HUDY SPRING STEEL™ - SET
- 305342 T4F DRIVE AXLE - HUDY SPRING STEEL™

- 305346 ECS DRIVE AXLE FOR 2MM PIN - HUDY SPRING STEEL™
- 305350-K ALU WHEEL HUB - BLACK (2)
- 305394 ECS DRIVE SHAFT PIN 2 x 9 WITH FLAT SPOT (2)
- 307221 FRONT ARM PIVOT PIN (2)
- 307321 REAR ARM PIVOT PIN (2)
- 362648 BALL END 4.9MM WITH THREAD 4MM (2)
- 362649 BALL END 4.9MM WITH THREAD 5MM (2)
- 362651 BALL END 4.9MM WITH THREAD 8MM (2)
- 362652 BALL END 4.9MM WITH THREAD 10MM (2)
- 901302 HEX SCREW SB M3x2.5 (10)
- 901304 HEX SCREW SB M3x4 (10)
- 902205 HEX SCREW SH M2x5 (10)
- 902310 HEX SCREW SH M3x10 (10)
- 930306 BALL-BEARING 3x6x2.5 STEEL-SEALED - OIL (2)
- 940510 BALL-BEARING 5x10x4 RUBBER SEALED - OIL (2)
- 980210 PIN 2x10 (10)

5. FRONT & REAR TRANSMISSION



901302
SB M3x2.5



305394
P 2x9

REAR TRANSMISSION

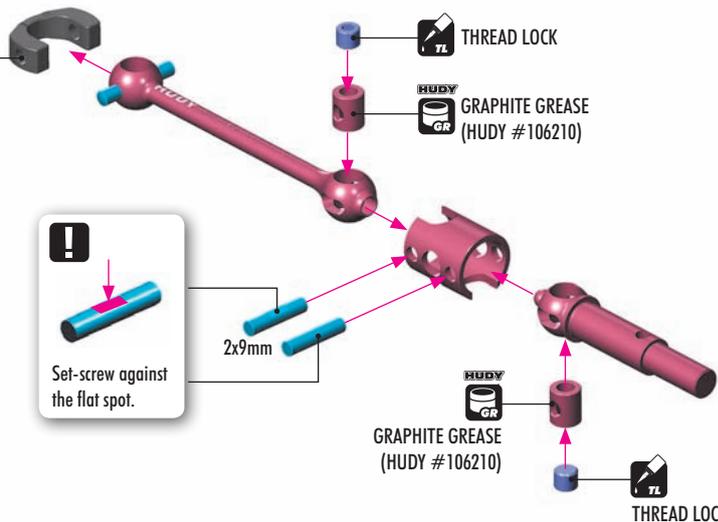


TIP
For easy installation of the #305241 plastic caps, use pliers as shown.



!
Set-screw against the flat spot.

2x9mm



TL THREAD LOCK

GR GRAPHITE GREASE
(HUDY #106210)

GR GRAPHITE GREASE
(HUDY #106210)

TL THREAD LOCK



#305242
DRIVE SHAFT REPLACEMENT CAP
3.5MM ORANGE - STRONG (4)



ECS DRIVE SHAFTS

ECS drive shafts are available in 51mm length in kit, or optional 50mm & 52mm lengths. The ECS drive shafts were developed to decrease front wheel vibration when racing thus providing a much smoother and quieter ride and increased steering.



DRIVE SHAFTS

#305332	52MM - ECS
#305333	50MM - ECS



Longer drive shafts (52mm) make the car easier to drive because they give more traction and better stability, mainly in chicanes. However, the car will understeer more than with shorter (50mm) shafts which give a lot of steering and make the car more aggressive. Both left & right shafts should ALWAYS be the same length at one end of the car (front or rear).

52mm shafts are recommended for **carpet high-traction** tracks.

51mm shafts are recommended for **carpet tracks and large asphalt** tracks.

50mm shafts are recommended for **low-traction or tight asphalt** tracks.

The new 51mm drive shafts which are included in the kit are the best compromise between 50 and 52mm lengths.



902205
SH M2x5

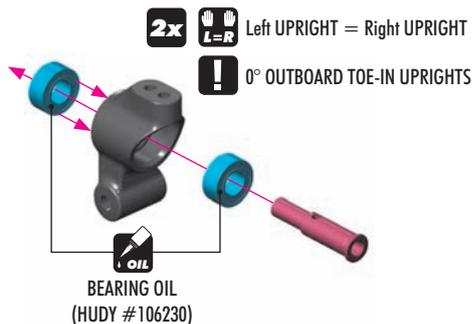


940510
BB 5x10x4



980210
P 2x10

REAR TRANSMISSION



2x **L=R** Left UPRIGHT = Right UPRIGHT

! 0° OUTBOARD TOE-IN UPRIGHTS



BEARING OIL
(HUDY #106230)



2x

1

2

3



UPRIGHTS

#303351	1° - R	MEDIUM	2-HOLE	OPTION
#303352	0° - R/L	MEDIUM	2-HOLE	OPTION
#303353	1° - R	HARD	2-HOLE	OPTION
#303354	0° - R/L	HARD	2-HOLE	INCLUDED
#303360	0° - R/L	GRAPHITE	2-HOLE	OPTION
#303361	1° - L	MEDIUM	2-HOLE	OPTION
#303362	0° - R/L	MEDIUM	1-HOLE	OPTION
#303363	1° - L	HARD	2-HOLE	OPTION
#303364	0° - R/L	HARD	1-HOLE	OPTION
#303358	1° - R/L	ALU	4-HOLE	OPTION
#303359	2° - R/L	ALU	4-HOLE	OPTION



ALU WHEEL HUBS - BLACK (2)

#305350-K	0 mm	INCLUDED
#305351	-0.75 mm	OPTION
#305352	+0.75 mm	OPTION
#305353	+1.5 mm	OPTION



REAR TOE-IN
TRACK-WIDTH

5. FRONT & REAR TRANSMISSION



902205
SH M2x5



940510
BB 5x10x4

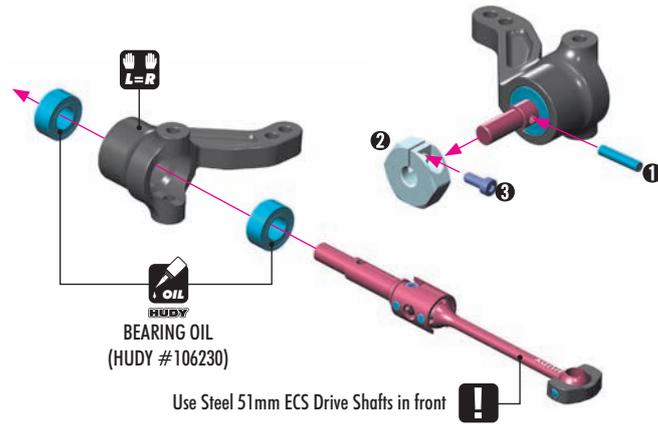


980210
P 2x10



REAR TOE-IN
TRACK-WIDTH

2x FRONT TRANSMISSION



STEERING BLOCKS

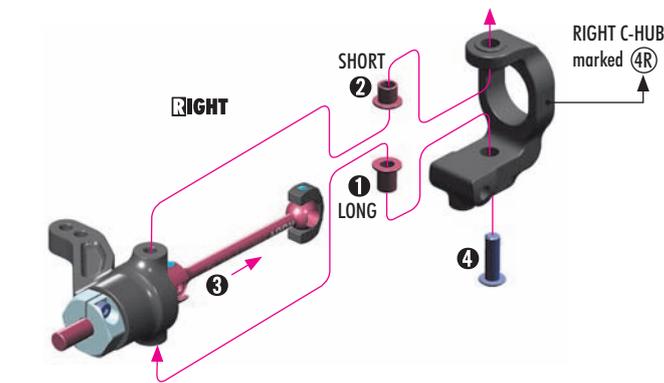
#302252	MEDIUM	OPTION
#302253	HARD	INCLUDED
#302254	GRAPHITE	OPTION
#302202	ALU - SET	OPTION



#302202
ALU STEERING BLOCK WITH GRAPHITE
EXTENSION PLATES - SET



2x FRONT TRANSMISSION



C-HUBS FRONT TRANSMISSION

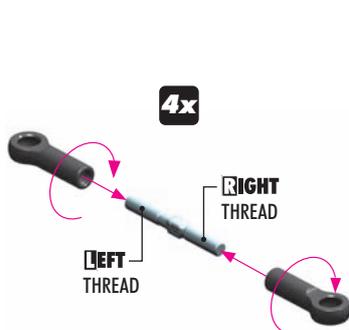
#302335	2° - RIGHT	ALU	OPTION
#302336	2° - LEFT	ALU	OPTION
#302337	4° - RIGHT	ALU	OPTION
#302338	4° - LEFT	ALU	OPTION
#302339	6° - RIGHT	ALU	OPTION
#302340	6° - LEFT	ALU	OPTION
#302361	2° - RIGHT	MEDIUM	OPTION
#302362	2° - LEFT	MEDIUM	OPTION
#302363	4° - RIGHT	MEDIUM	INCLUDED
#302364	4° - LEFT	MEDIUM	INCLUDED
#302365	6° - RIGHT	MEDIUM	OPTION
#302366	6° - LEFT	MEDIUM	OPTION
#302371	2° - RIGHT	HARD	OPTION
#302372	2° - LEFT	HARD	OPTION
#302373	4° - RIGHT	HARD	OPTION
#302374	4° - LEFT	HARD	OPTION
#302375	6° - RIGHT	HARD	OPTION
#302376	6° - LEFT	HARD	OPTION
#302383	4° - RIGHT	GRAPHITE	OPTION
#302384	4° - LEFT	GRAPHITE	OPTION



902310
SH M3x10



CASTER ADJUSTMENT



FRONT

2x

FRONT LEFT = FRONT RIGHT



#303212-0
ALU TURNBUCKLE L/R 26mm
ORANGE - SWISS 7075 T6 (2)



REAR

2x

REAR LEFT = REAR RIGHT



#303210
TURNBUCKLE M3 L/R 26mm
HUDY SPRING STEEL™ (2)



CAMBER ADJUSTMENT

5. FRONT & REAR TRANSMISSION



303122-K
SHIM 3x6x1



303127-K
SHIM 3x6x4



901304
SB M3x4

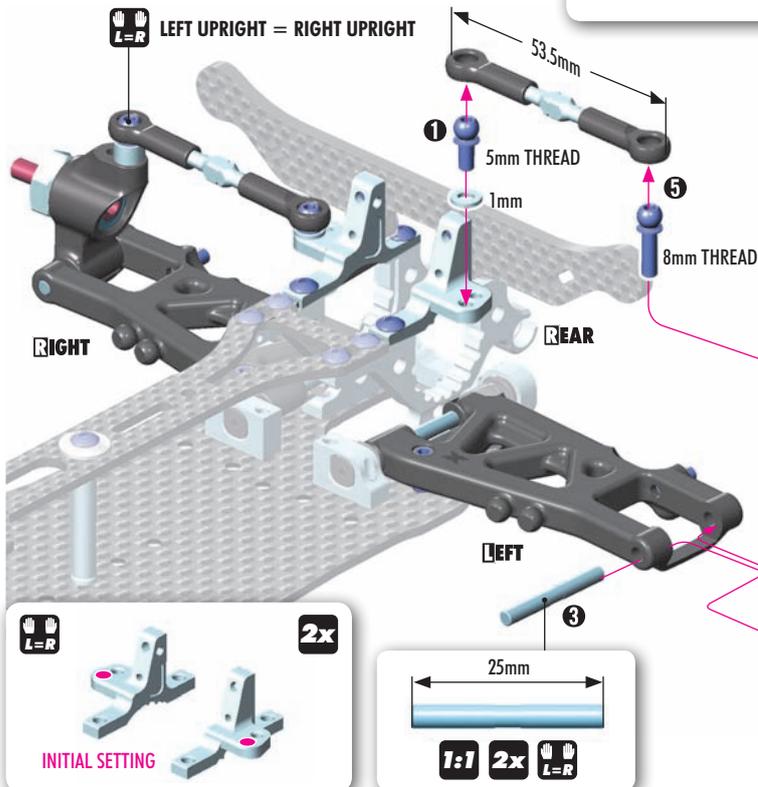
REAR SUSPENSION

The information about the optional Active rear suspension is at the end of the manual.

OPTION 1-HOLE REAR UPRIGHTS (See page 21)

OPTION

An optional 1-hole rear upright is available for fine tuning. This optional upright may be used on high-traction tracks or tracks with long sweepers, since the position of the center hole will allow faster driving through those corners because of better cornering speed.



OPTION #307322 TITANIUM REAR ARM PIVOT PIN (2)

OPTION



TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)



ROLL CENTER
CAMBER

FRONT SUSPENSION

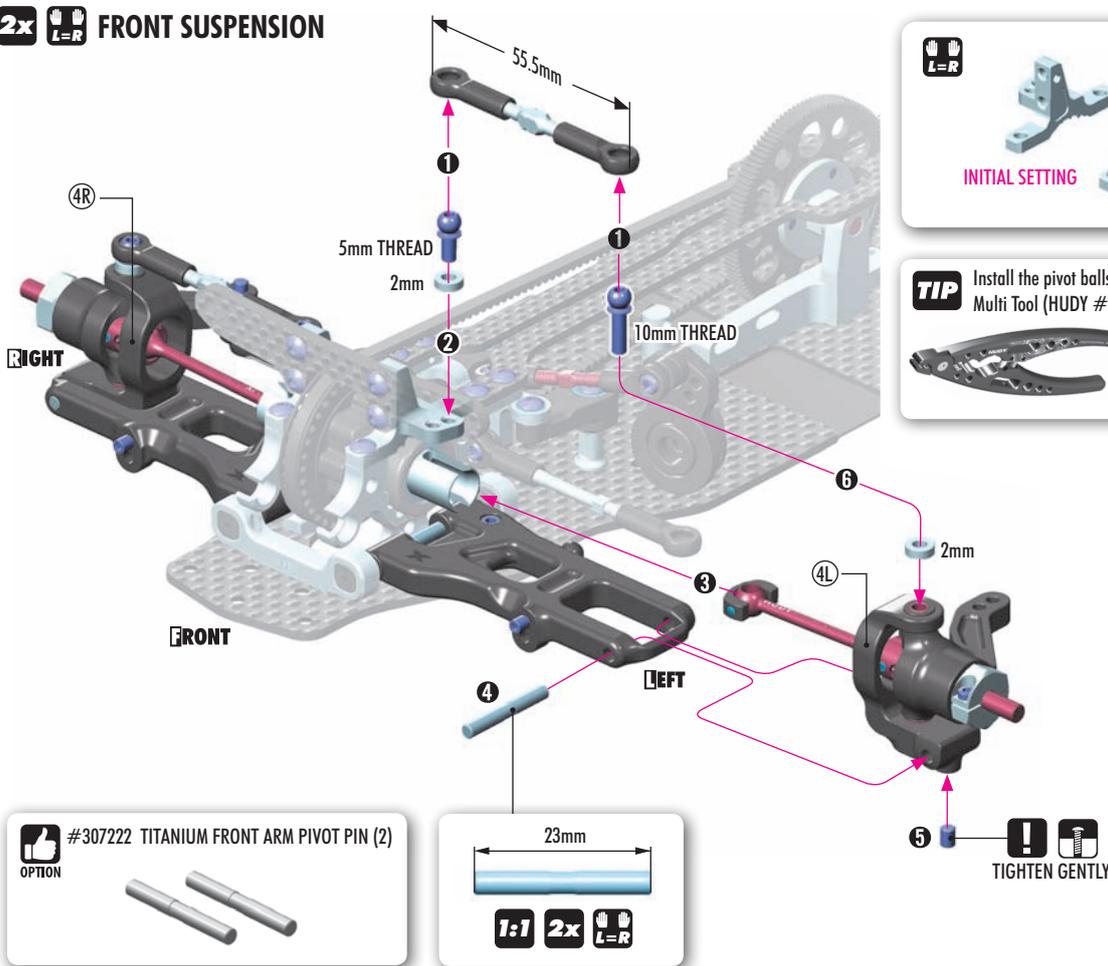
2x L=R



303123-K
SHIM 3x6x2



901304
SB M3x4



2x L=R

INITIAL SETTING

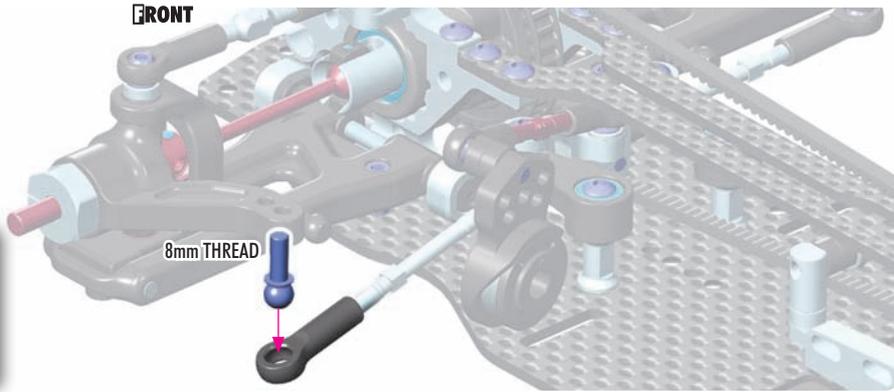
TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)



ROLL-CENTER

5. FRONT & REAR TRANSMISSION

2x  **FRONT**

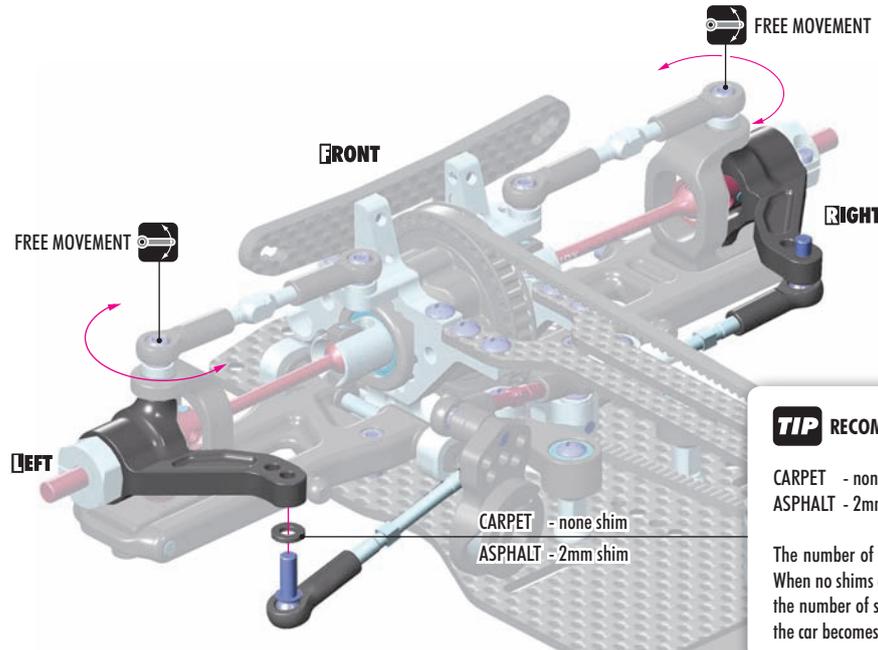


TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)



8mm THREAD

L=R **FRONT TRANSMISSION**



FREE MOVEMENT

FREE MOVEMENT

LEFT

RIGHT

CARPET - none shim
ASPHALT - 2mm shim

INITIAL SETTING



L=R

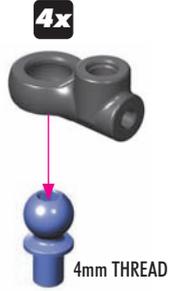
TIP **RECOMMENDED BUMPSTEER SETTINGS:**

CARPET - none shim
ASPHALT - 2mm thick shim

The number of shims changes the angles of the steering linkage. When no shims are used, the car is easy to drive into the corner. As the number of shims is increased, in-corner steering increases but the car becomes more difficult to drive.



4x

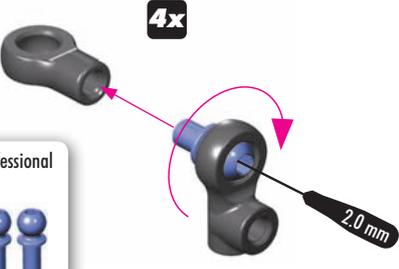


4mm THREAD

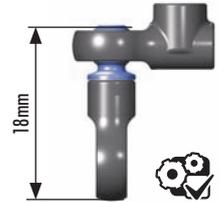
TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)



4x



2.0 mm



18mm



2x



BEARING OIL (HUDY #106230)

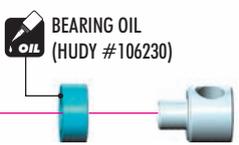
REAR ANTI-ROLL BARS

OPTION	#303801	REAR 1.1mm
	#303802	REAR 1.2mm
INCLUDED	#303803	REAR 1.3mm
	#303804	REAR 1.4mm
	#303805	REAR 1.5mm
	#303806	REAR 1.6mm

FRONT ANTI-ROLL BARS

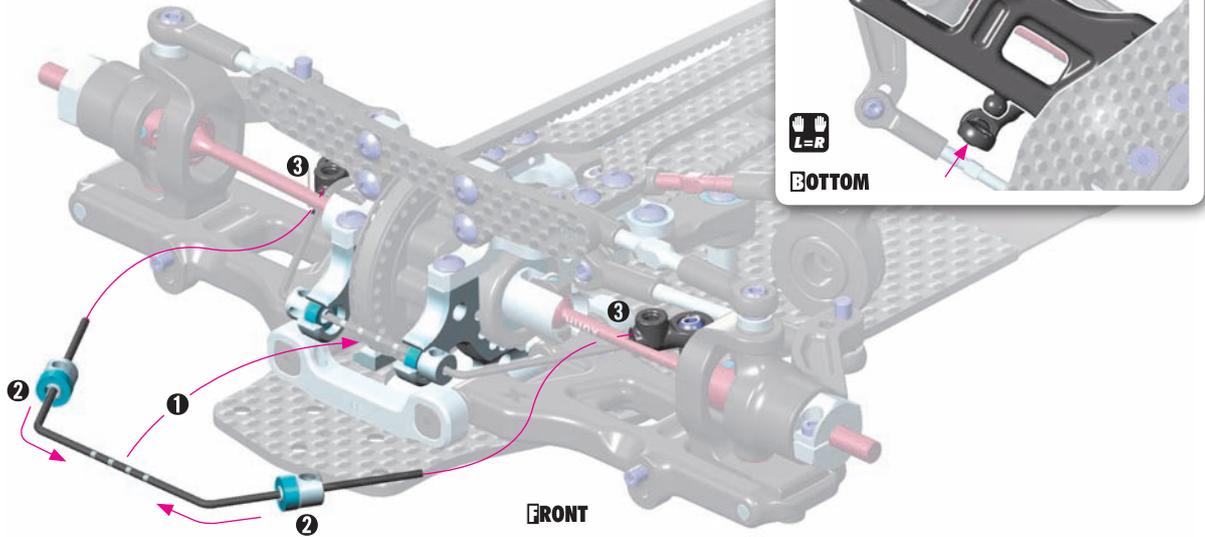
OPTION	#302812	FRONT 1.2mm
	#302813	FRONT 1.3mm
INCLUDED	#302814	FRONT 1.4mm
	#302815	FRONT 1.5mm

BEARING OIL (HUDY #106230)

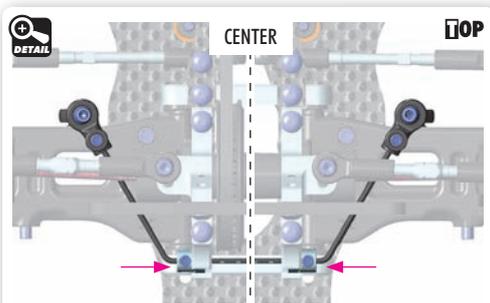
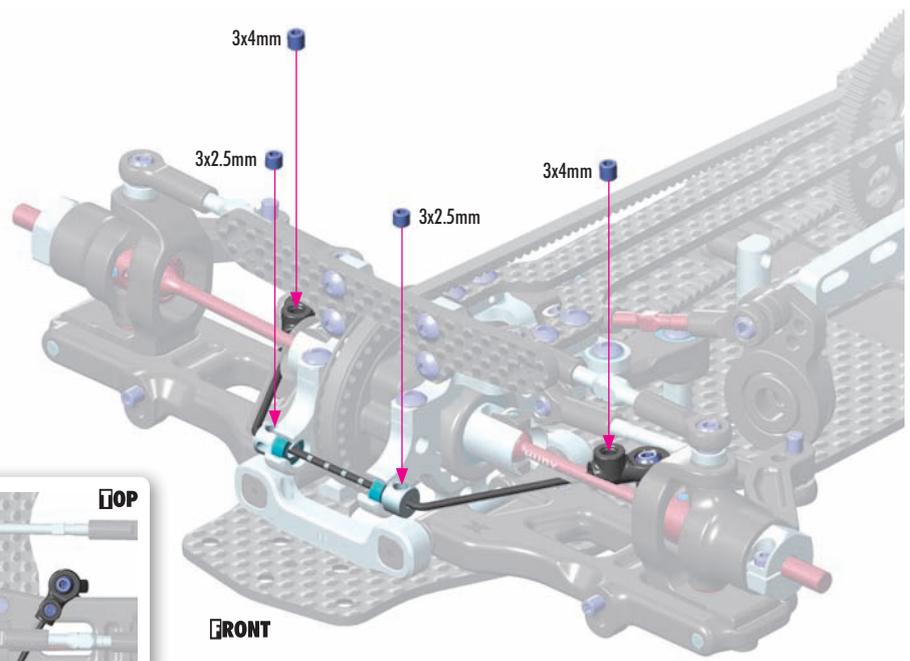


5. FRONT & REAR TRANSMISSION

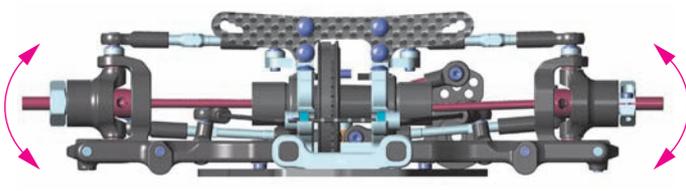
FRONT ANTI-ROLL BAR



FRONT ANTI-ROLL BAR



Set the bar into the center, remove the play in the bushings, and tighten the set-screws fully.



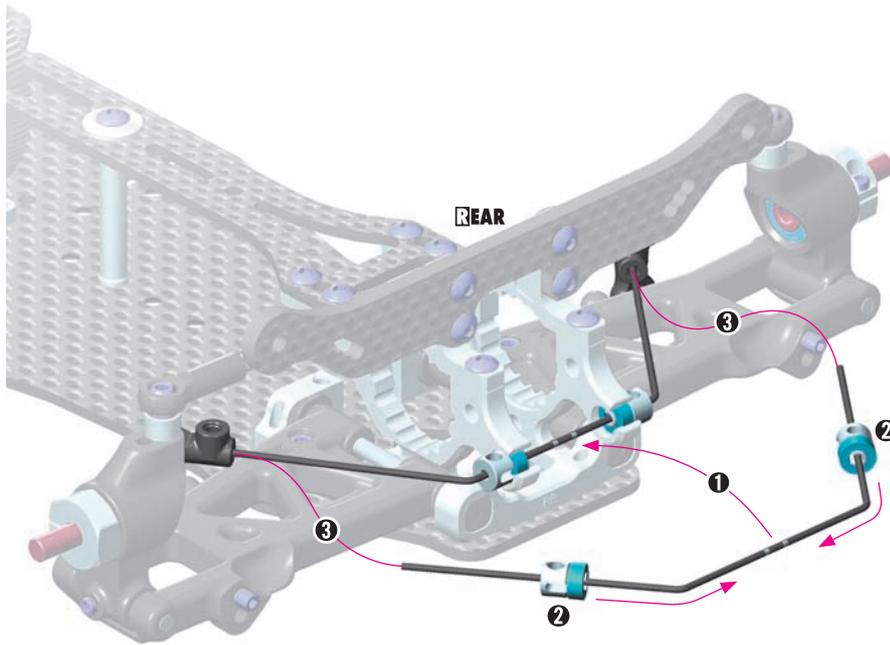
When the bars are set, verify that both sides move at the same time. If they do, the bars are set up correctly. If not, make sure that both downstops are the same and that the bar wire is flat.



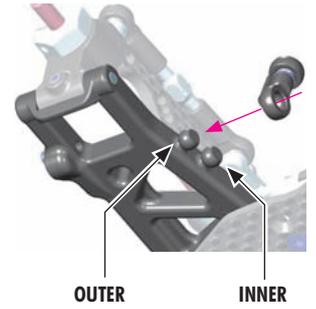
If both sides still do not move at the same time, adjust the length of the bar holders.

5. FRONT & REAR TRANSMISSION

REAR ANTI-ROLL BAR



2x INITIAL POSITION



ANTI-ROLL BAR POSITION

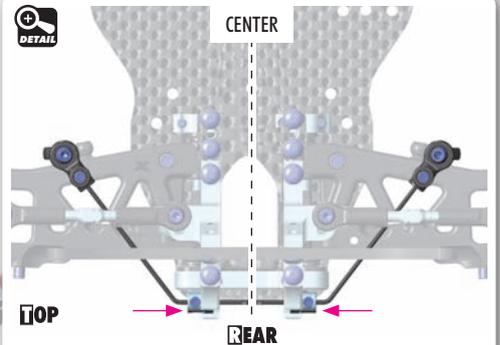
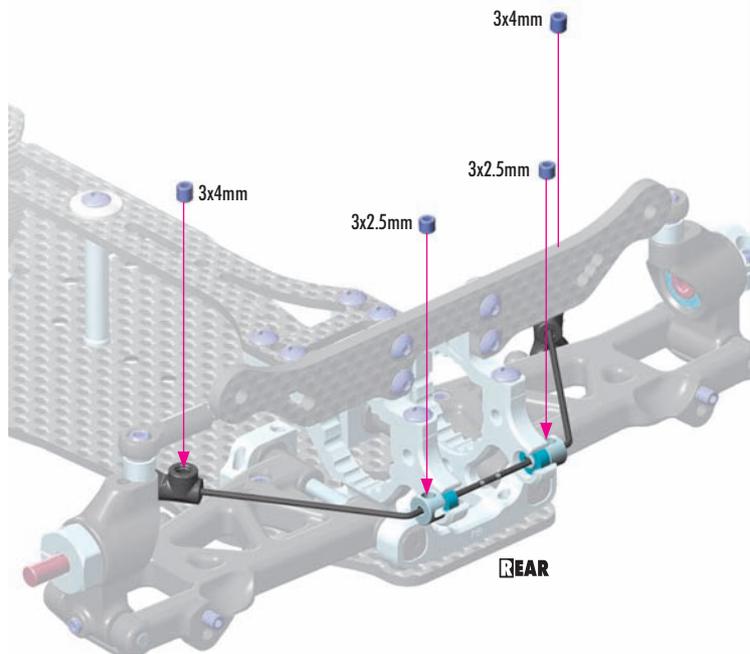
INITIAL SETTING = OUTER BALL

Use the **OUTER** ball on medium-high traction tracks. The car will roll less which will make it easier to drive with more cornering speed.

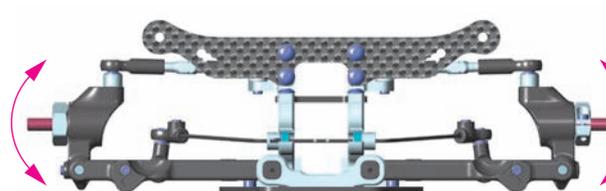
Use the **INNER** ball on low-traction tracks (mainly low-traction carpet tracks). The car will have more traction & more steering, but will be more difficult to drive because the car will roll more.



REAR ANTI-ROLL BAR



Set the bar into the center, remove the play in the bushings, and tighten the set-screws fully.

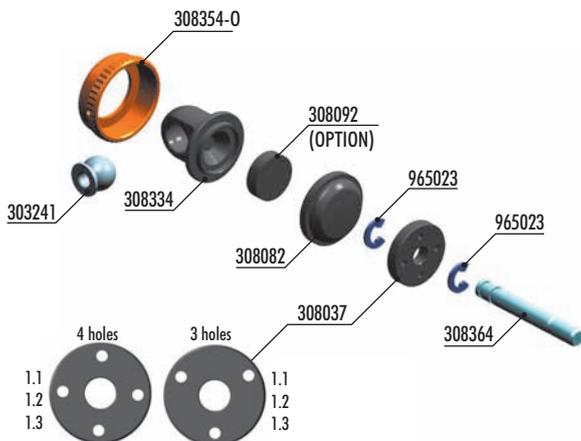


When the bars are set, verify that both sides move at the same time. If they do, the bars are set up correctly. If not, make sure that both downstops are the same and that the bar wire is flat.

If both sides still do not move at the same time, adjust the length of the bar holders.

6. SHOCK ABSORBERS

4x



#104002
HUDY AIR VAC – VACUUM PUMP - ON-ROAD



XRAY SPRINGS

#308263	C = 2.3-2.6	OPTION
#308264	C = 2.5-2.8	OPTION
#308274	C = 2.3	OPTION
#308275	C = 2.5	INCLUDED
#308286	C = 2.6	OPTION
#308276	C = 2.7	OPTION
#308288	C = 2.8	OPTION
#308277	C = 2.9	OPTION
#308290	C = 3.0	OPTION



1.1
1.2
1.3



#308308-K
ULP ALU SHOCK ABSORBER-SET - BLACK (2)



#308031-O
ALU XRAY SHOCK SPRING RETAINING COLLAR - ORANGE (4)



#308031-K
ALU XRAY SHOCK SPRING RETAINING COLLAR - BLACK (4)



#308029
ULP ALU PROGRESSIVE SHOCK SYSTEM - SET (2)

Progressive shock system for touring cars for improved traction and steering characteristics. Shock insert with 3 triangular cutouts used with piston WITHOUT holes. The hardness of the shock is influenced not by the holes in the piston, but rather by the insert.



BAG

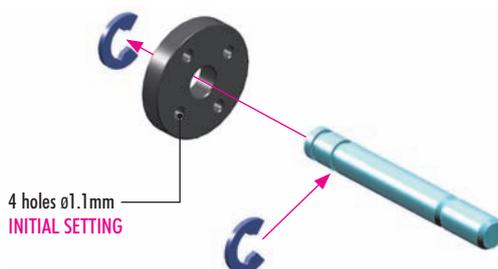
06

- 303241 BALL UNIVERSAL 5.8 MM HEX (4)
- 308037 COMPOSITE PISTONS 4-HOLE 1.0-1.2MM, 3-HOLE 1.0-1.2MM
- 308044-O ULP ALU SHOCK ADJUSTABLE NUT - ORANGE (2)
- 308082 SHOCK ABSORBER MEMBRANE (4)
- 308092 SHOCK FOAM INSERTS (4) (OPTION)
- 308275 XRAY SPRING-SET C=2.5
- 308308-O ULP ALU SHOCK ABSORBER-SET - ORANGE (2)
- 308316 SHOCK BALL JOINT - OPEN (4)
- 308324 ULP ALU SHOCK BODY (2)

- 308327-O ALU CAP FOR XRAY SHOCK BODY - ORANGE
- 308334 ULP COMPOSITE SHOCK PARTS
- 308354-O ULP ALU SHOCK CAP-NUT WITH VENT HOLE - ORANGE (2)
- 308364 HARDENED SHOCK SHAFT FOR ALU SHOCKS (2)
- 965023 E-CLIP 2.3 (10)
- 970131 O-RING 13 x 1.0 (10)
- 972030 SILICONE O-RING 3 x 2 (10)

965023
C 2.3

4x



6. SHOCK ABSORBERS

OIL
972030
Ø 3x2

4x

SHOCK OIL

SHOCK OIL

NOTE ORIENTATION

OIL
970131
Ø 13x1.0

4x

SHOCK OIL

SHOCK OIL

1

2

CUTAWAY VIEW

Be careful not to cross-thread the collar on the shock body.

4x

INCORRECT X

CORRECT ✓

TIP Install the ball joint with Professional Multi Tool (HUDY #183011)

HINT: Pre-thread the ball joint using an M3 screw.
WARNING! Be careful not to pre-thread too far, since the ball joint may split or the plastic threads may strip out.

(INITIAL SETTING)

9.5mm REAR SHOCKS (2x)
9.0mm FRONT SHOCKS (2x)

OIL 450cSt

SHOCK FILLING

4x

- 1 Fully extend the piston rod so the piston is at the bottom of the shock body.
- 2 Hold the shock upright and slightly overfill the shock body with shock oil.
- 3 Let the oil settle and allow air bubbles to rise to the top. Slowly move the piston up and down to allow oil into all cavities within the shock body.
- 4 Extend the piston rod most of the way out of the shock body. Let the shock rest for 5 minutes to allow the air bubbles to escape.
- 5 Add shock oil as necessary.

TIP #104002 HUDY AIR VAC – VACUUM PUMP

OPTION HUDY	SHOCK OILS (50ml)
#106325	250cSt
#106330	300cSt
#106335	350cSt
#106340	400cSt
INCLUDED #106345	450cSt
#106350	500cSt
#106355	550cSt
#106360	600cSt
#106365	650cSt
#106370	700cSt
#106375	750cSt
#106380	800cSt

50ml

To make sure that all the air is removed from the shock oil, we recommend using the HUDY Air Vac.

4x

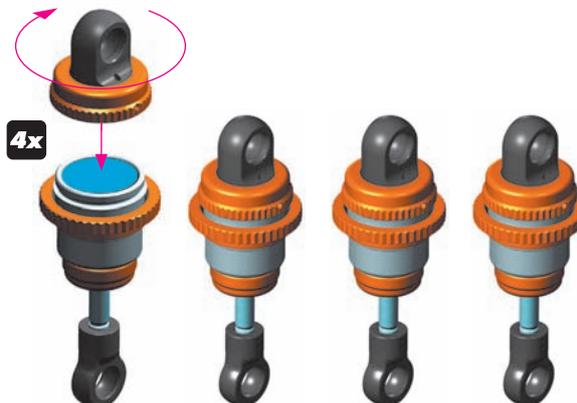
Foam insert (OPTION)

CUTAWAY VIEW

After you insert the membrane, ensure that it is fully seated inside the alu cap.

6. SHOCK ABSORBERS

- 1 When installing the shock cap assembly on the shock body, some oil will leak out... this is normal.
- 2 Tighten the cap and clean off any excess oil.
- 3 After the shock is assembled, the shock rod will push itself out of the shock body fairly quickly.
- 4 Follow the next procedure to adjust the rebound.



SET-UP BOOK

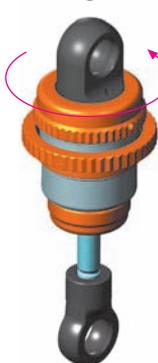
SHOCK DAMPING

4x

REBOUND ADJUSTMENT

RELEASE 2-3 turns

1

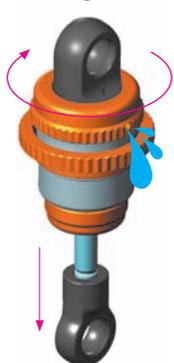


2



TIGHTEN FULLY

3

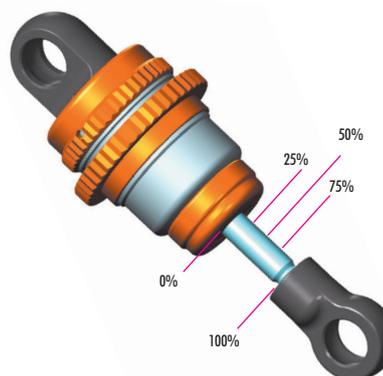


AFTER THE SHOCK IS ASSEMBLED YOU HAVE TO SET THE SHOCK REBOUND:

- 1 Release the shock cap by 2-3 turns.
- 2 Push the shock shaft fully up. For the first time the extra oil will release through the hole in the alu cap-nut.
- 3 Tighten the shock cap. When tightening the shock cap, extra oil will again release through the hole in the alu cap - nut. When tightening, the shock shaft will push out from the shock body.

4x

REBOUND CHECK



REBOUND CHECK:

It is very important to push the shock shaft into the shock body slowly otherwise air can come into the shock body which would create bubbles.

- 100% rebound - do not do step 2 and 3
- 75% rebound - repeat steps 1 to 3 until the shock shaft will push out 75% of its length
- 50% rebound - repeat steps 1 to 3 until the shock shaft will push out 50% of its length
- 25% rebound - repeat steps 1 to 3 until the shock shaft will push out 25% of its length
- 0% rebound - repeat steps 1 to 3 until the shock shaft will push out 0% of its length

If the shock shaft does not rebound enough, you will have to refill the shock with shock oil, and then repeat the bleeding and rebound adjustment procedure.

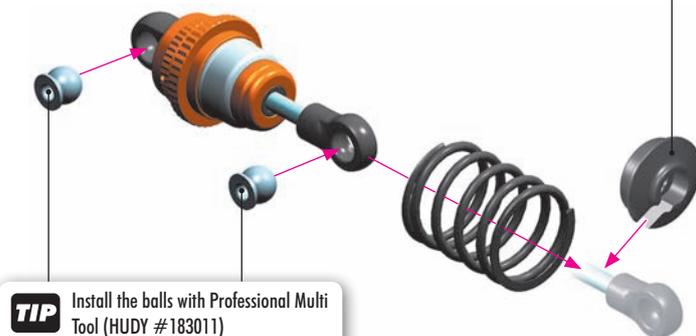
4x

SHOCK LENGTH ADJUSTMENT:



It is VERY IMPORTANT that all shocks are equal length.

Fully extend the shock absorber and measure the end-to-end length; we recommend using digital calipers to give an accurate measurement. If a shock absorber is shorter or longer than others, adjust the shock length by tightening or loosening the ball joint on the shock rod.



TIP Install the balls with Professional Multi Tool (HUDY #183011)



#308031-0

ALU XRAY SHOCK SPRING RETAINING COLLAR - ORANGE (4)



#308031-K

ALU XRAY SHOCK SPRING RETAINING COLLAR - BLACK (4)



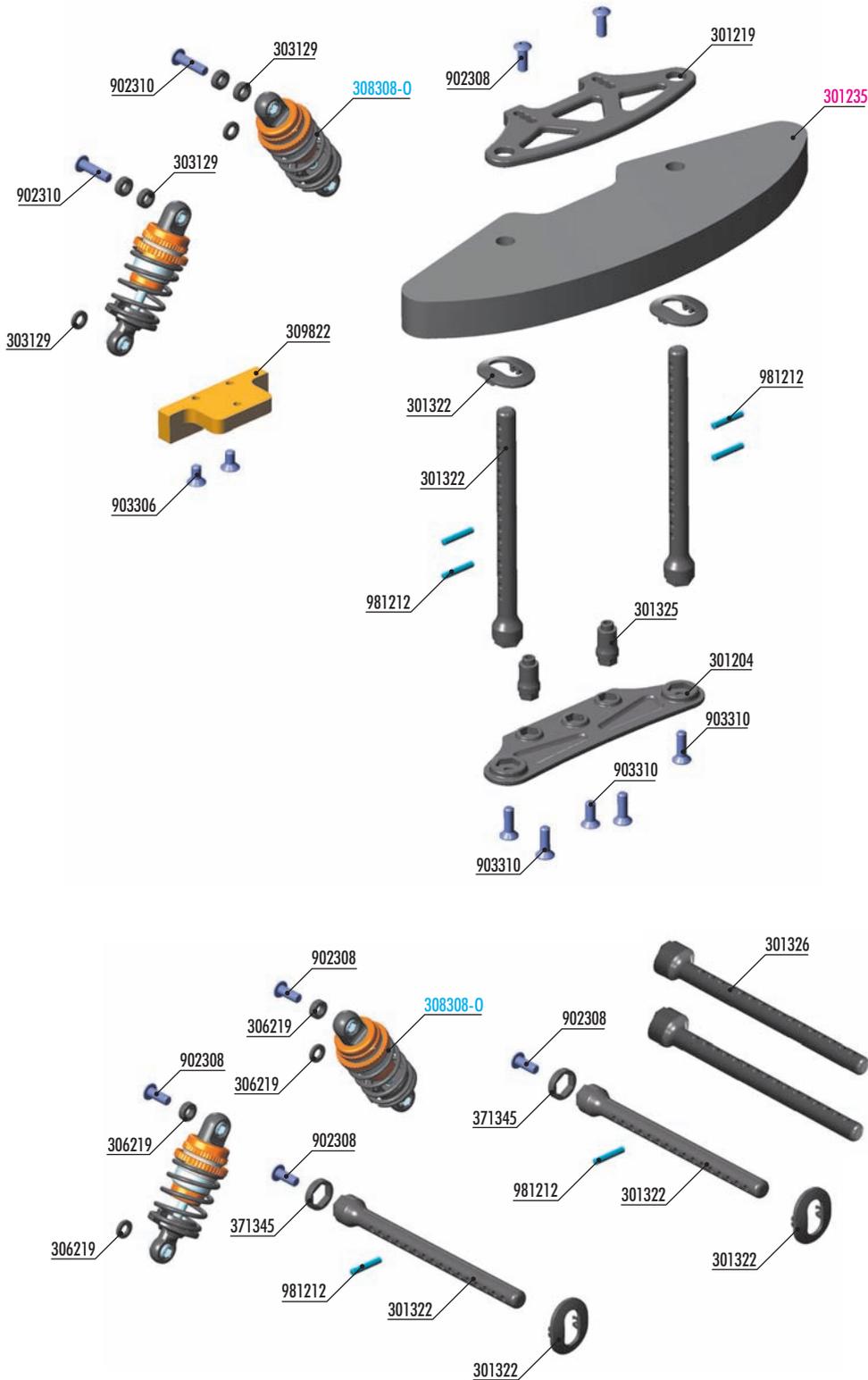
ASSEMBLY VIEW



SET-UP BOOK

SHOCK DAMPING
SPRING RATE SELECTION

7. FRONT & REAR ASSEMBLY



OPTION

BODY MOUNT SET		
#301322	0mm	INCLUDED
#301323	+1mm	OPTION
#301324	+2mm	OPTION



OPTION

ECC. BODY MOUNT SET		
#301326	0mm	INCLUDED
#301327	+1mm	OPTION
#301328	+2mm	OPTION



OPTION

#301351-0
ALU ADJUSTABLE BODY POST STOP (2)



OPTION

#301210
GRAPHITE UPPER HOLDER FOR BUMPER 2.5MM



OPTION

#301208
GRAPHITE BUMPER UPPER HOLDER BRACE 3.0MM



BAG

07

- 301204 COMPOSITE BUMPER
- 301219 COMPOSITE UPPER HOLDER FOR BUMPER
- 301322 FRONT BODY MOUNT SET
- 301326 FRONT ECCENTRIC BODY MOUNT SET
- 301325 COMPOSITE BRACE FOR BUMPER - LOW (2)
- 303129 COMPOSITE SET OF WHEELBASE SHIMS (3x1MM; 1x2MM) (2)
- 306219 COMPOSITE SET OF SERVO SHIMS (4)
- 309822 T4F'20 BALANCING CHASSIS WEIGHT FRONT 30G
- 371345 COMPOSITE SHIM FOR BODY POST (2)

- 902308 HEX SCREW SH M3x8 (10)
- 902310 HEX SCREW SH M3x10 (10)
- 903306 HEX SCREW SFH M3x6 (10)
- 903310 HEX SCREW SFH M3x10 (10)
- 981212 PIN 2x12 (10)

- 301235 T4F'20 FOAM BUMPER - LIGHT**
- 308308-0 ULP ALU SHOCK ABSORBER-SET - ORANGE (2)**

7. FRONT & REAR ASSEMBLY



903306
SFH M3x6



903310
SFH M3x10

ECC. BODY MOUNT SET			BODY MOUNT SET		
OPTION	#301326	0mm	OPTION	#301322	0mm
	#301327	+1mm	OPTION	#301323	+1mm
	#301328	+2mm	OPTION	#301324	+2mm

FRONT

3x6mm

3x10mm

FRONT

3x10mm

FRONT



902308
SH M3x8

FRONT

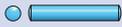
INITIAL SETTING

OPTION #301210 GRAPHITE UPPER HOLDER FOR BUMPER 2.5mm (Alu shim 4x6x2mm - INCLUDED)

ALU SHIM 4x6x2mm

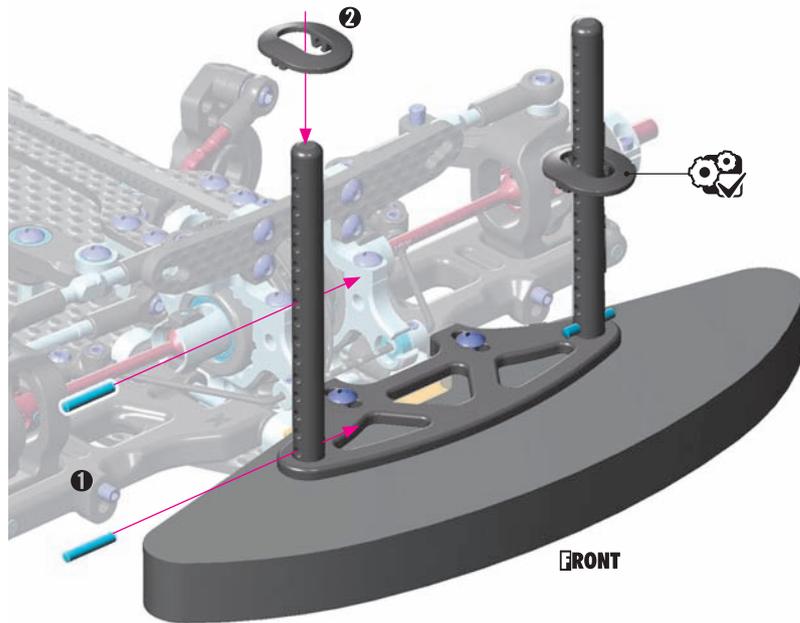
OPTION #301208 GRAPHITE BUMPER UPPER HOLDER BRACE 3.0MM

7. FRONT & REAR ASSEMBLY



981212
P 2x12

2x
L=R



#301351-0
ALU ADJUSTABLE BODY POST STOP (2)



Very handy, easily externally adjustable body post from Swiss 7075 T6 aluminum. Allows for adjustment of body height by 3mm without needing to change the position on the body post.



ECC. BODY MOUNT SET

#301326	0mm	OPTION
#301327	+1mm	OPTION
#301328	+2mm	OPTION



BODY MOUNT SET

#301322	0mm	INCLUDED
#301323	+1mm	OPTION
#301324	+2mm	OPTION



902310
SH M3x10

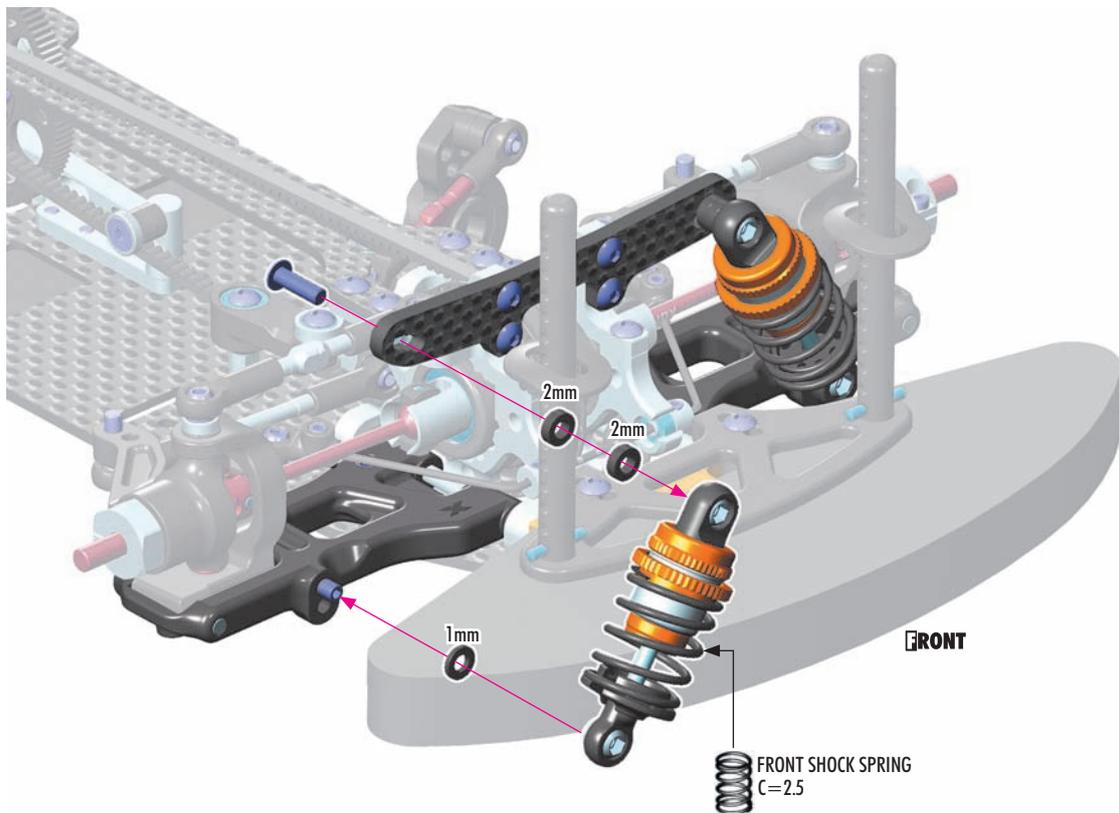


303129
SHIM 3x6x1



303129
SHIM 3x6x2

L=R



FRONT SHOCK SPRING
C=2.5



The information about optional lower shock tower is at the end of the manual.



INITIAL SETTING



SHOCK POSITION
RIDE HEIGHT
DROOP

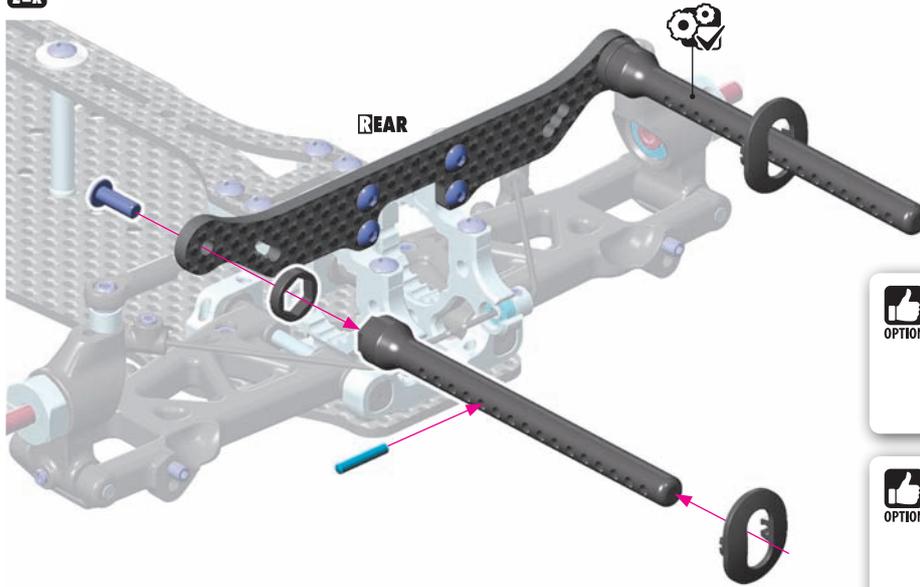
7. FRONT & REAR ASSEMBLY



902308
SH M3x8



981212
P 2x12

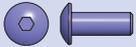


ECC. BODY MOUNT SET			
OPTION	#301326	0mm	INCLUDED
	#301327	+1mm	OPTION
	#301328	+2mm	OPTION

BODY MOUNT SET			
OPTION	#301322	0mm	INCLUDED
	#301323	+1mm	OPTION
	#301324	+2mm	OPTION

! BODY POST POSITION

The eccentric body posts allows to adjust the rear height of the body. Upper body posts allow to rise the rear part of the body and lower body posts allow to lower it.



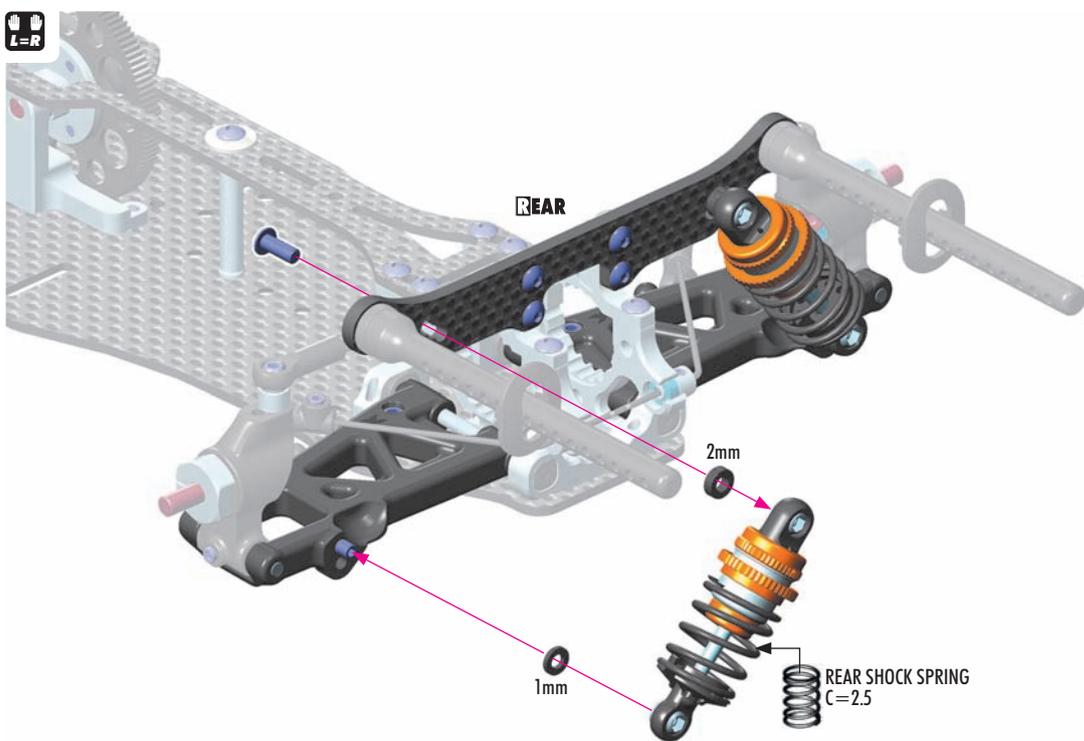
902308
SH M3x8



306219
SHIM 3x6x1



306219
SHIM 3x6x2



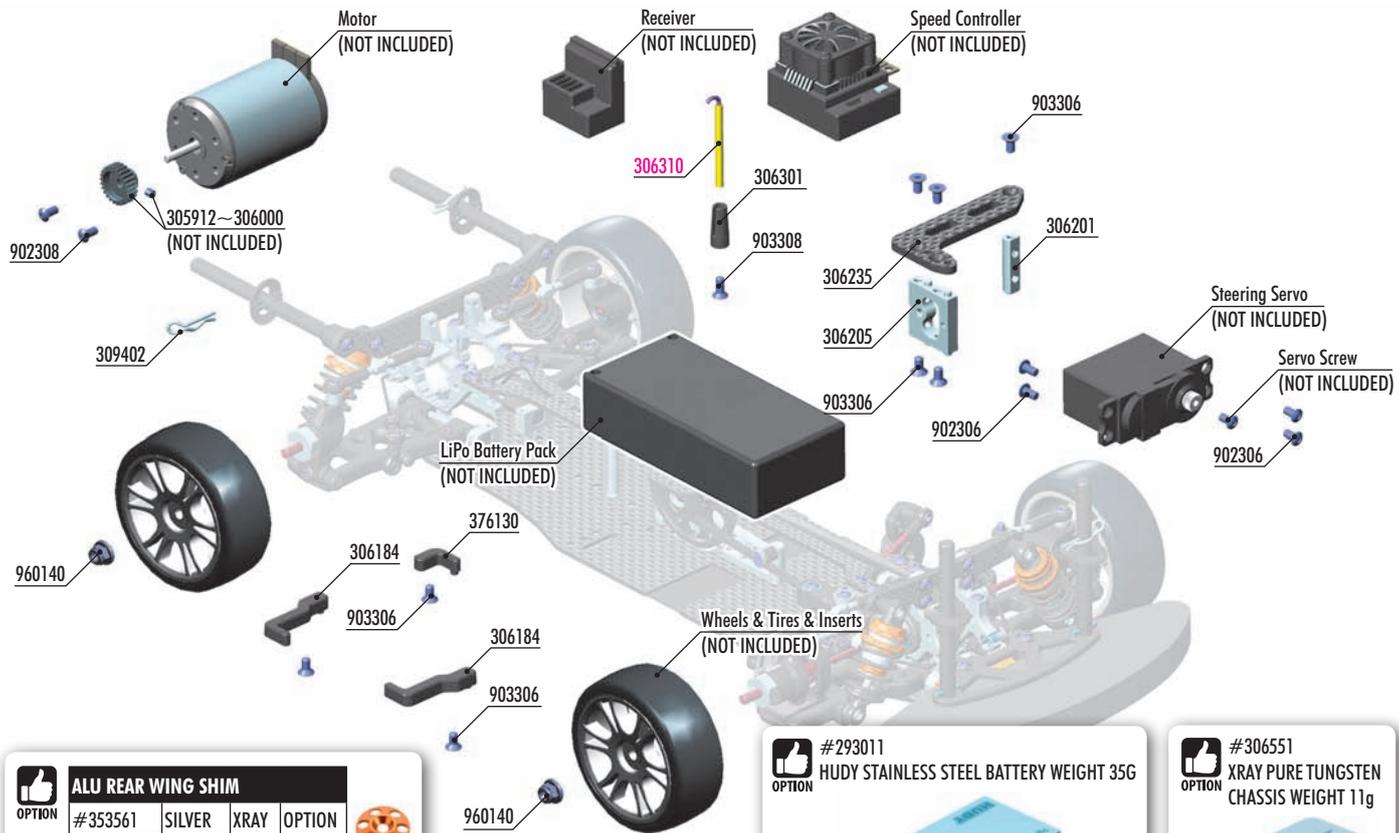
REAR SHOCK SPRING
C=2.5



SHOCK POSITION
RIDE HEIGHT
DROOP



7. FINAL ASSEMBLY



ALU REAR WING SHIM				
#353561	SILVER	XRAY	OPTION	
#293561	SILVER	HUDY	OPTION	
#293561-0	ORANGE	HUDY	OPTION	

#293011
 HUDY STAINLESS STEEL BATTERY WEIGHT 35G
 OPTION

#306551
 XRAY PURE TUNGSTEN CHASSIS WEIGHT 11g
 OPTION

#306196
 GRAPHITE + ALU FULLY ADJUSTABLE BATTERY HOLDER
 OPTION

#306198
 GRAPHITE + BRASS FULLY ADJUSTABLE BATTERY HOLDER
 OPTION

#306410
 ALU FAN MOUNT
 OPTION

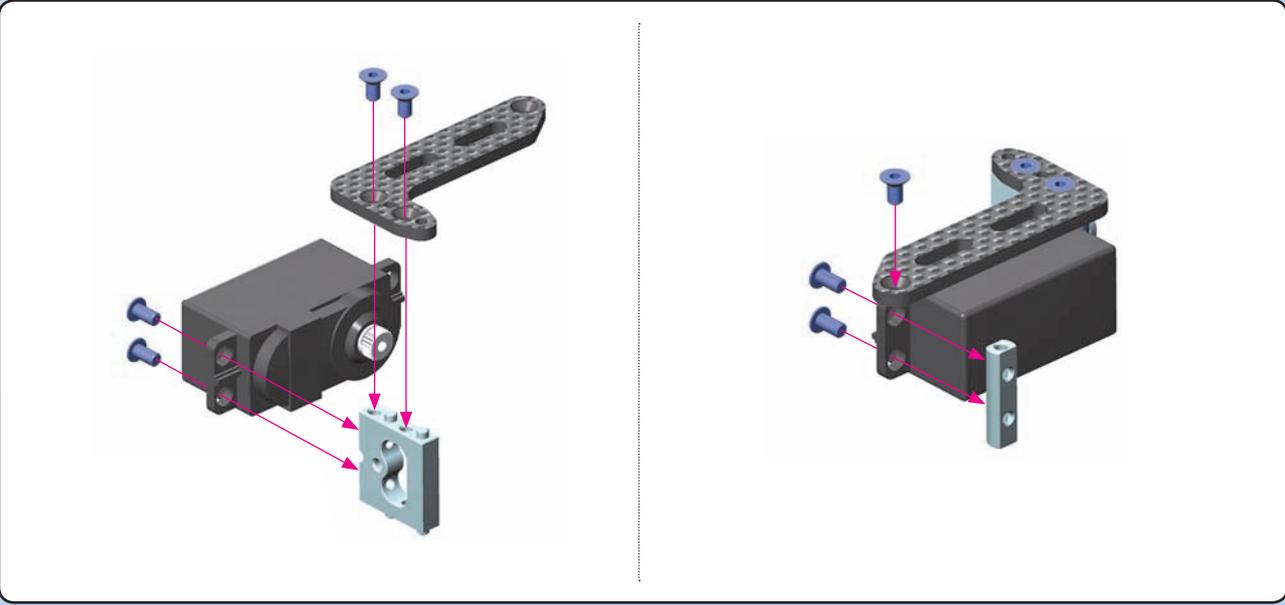
BAG
07

- 305912~306000 NARROW PINION GEAR ALU HARD COATED (OPTION)
- 306184 LONG COMPOSITE LIPO BATTERY BACKSTOP (1+1)
- 306201 ALU SERVO MOUNT - LONG
- 306205 ALU FORWARD SERVO MOUNT - BLACK
- 306235 GRAPHITE FLOATING FORWARD SERVO HOLDER 3.0MM
- 306301 ANTENNA MOUNT - THIN
- 309402 BODY CLIP FOR 6MM BODY POST (4)
- 376130 COMPOSITE LIPO BATTERY BACKSTOP (2)

- 902306 HEX SCREW SH M3x6 (10)
- 902308 HEX SCREW SH M3x8 (10)
- 903306 HEX SCREW SFH M3x6 (10)
- 903308 HEX SCREW SFH M3x8 (10)
- 960140 NUT M4 WITH FLANGE (10)

306310 ANTENNA (2)

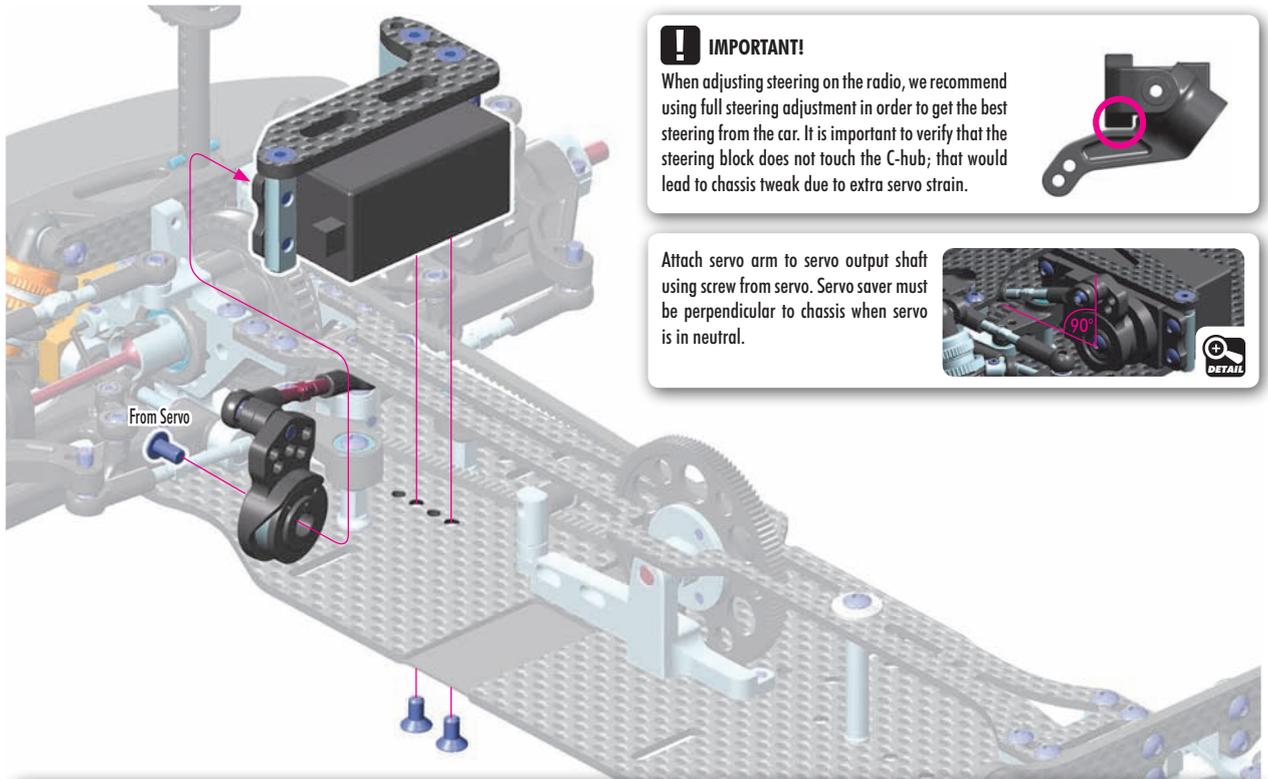
- 902306 SH M3x6
- 903306 SFH M3x6



7. FINAL ASSEMBLY



903306
SFH M3x6

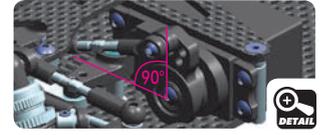


! IMPORTANT!

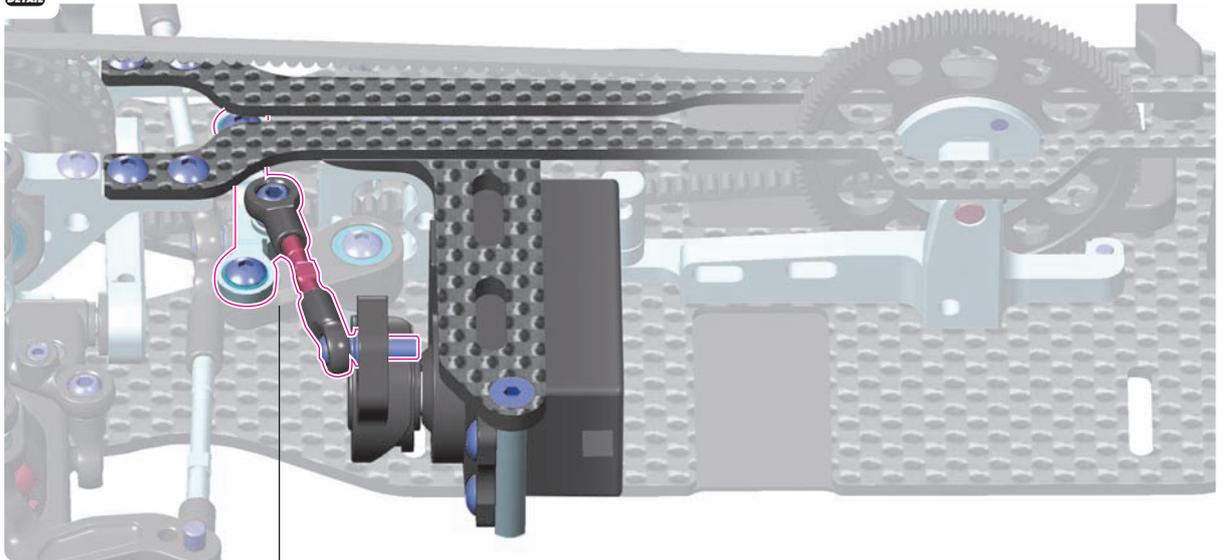
When adjusting steering on the radio, we recommend using full steering adjustment in order to get the best steering from the car. It is important to verify that the steering block does not touch the C-hub; that would lead to chassis tweak due to extra servo strain.



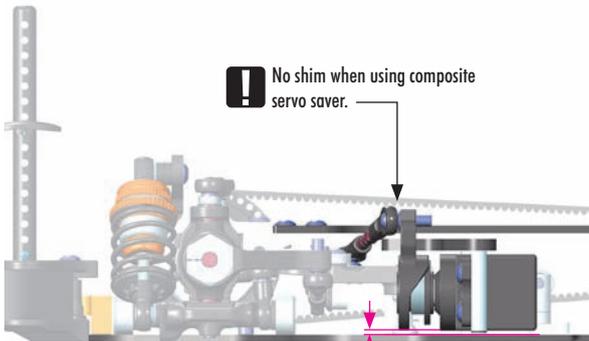
Attach servo arm to servo output shaft using screw from servo. Servo saver must be perpendicular to chassis when servo is in neutral.



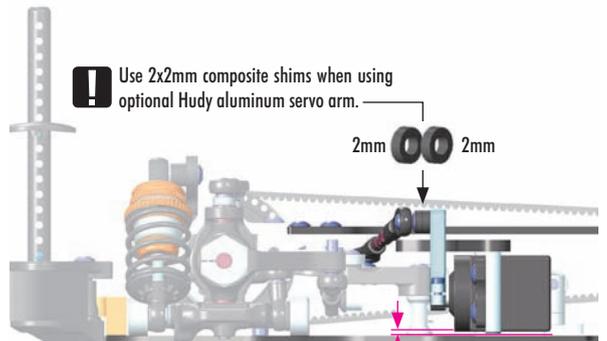
Place the servo on the servo mounts in the way that the steering link will not touch the top deck.



TO MAKE SURE THAT STEERING LINK IS NOT TOUCHING THE STEERING BRIDGE USE:



! No shim when using composite servo saver.

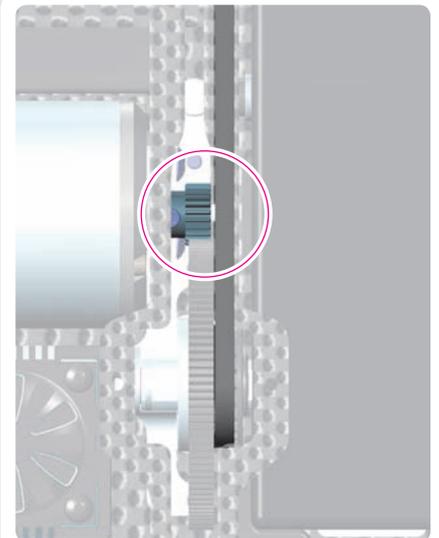
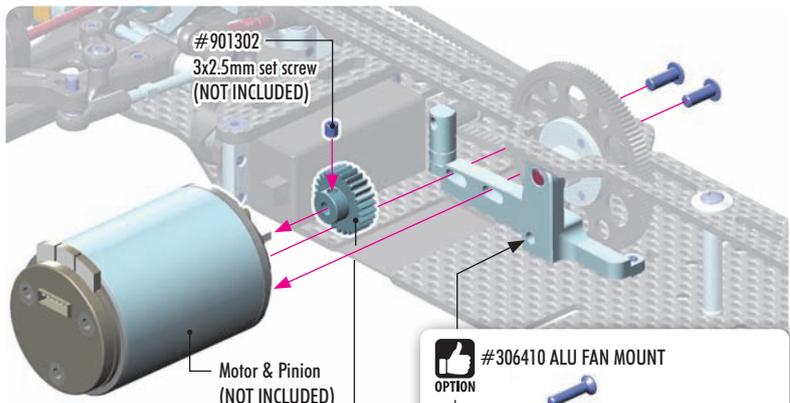


! Use 2x2mm composite shims when using optional Hudy aluminum servo arm.

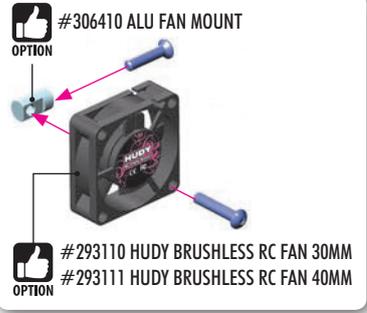
2mm 2mm

! When installing the servo, make sure that there is only a small gap between chassis and servo so the steering link would not touch the top deck.

7. FINAL ASSEMBLY

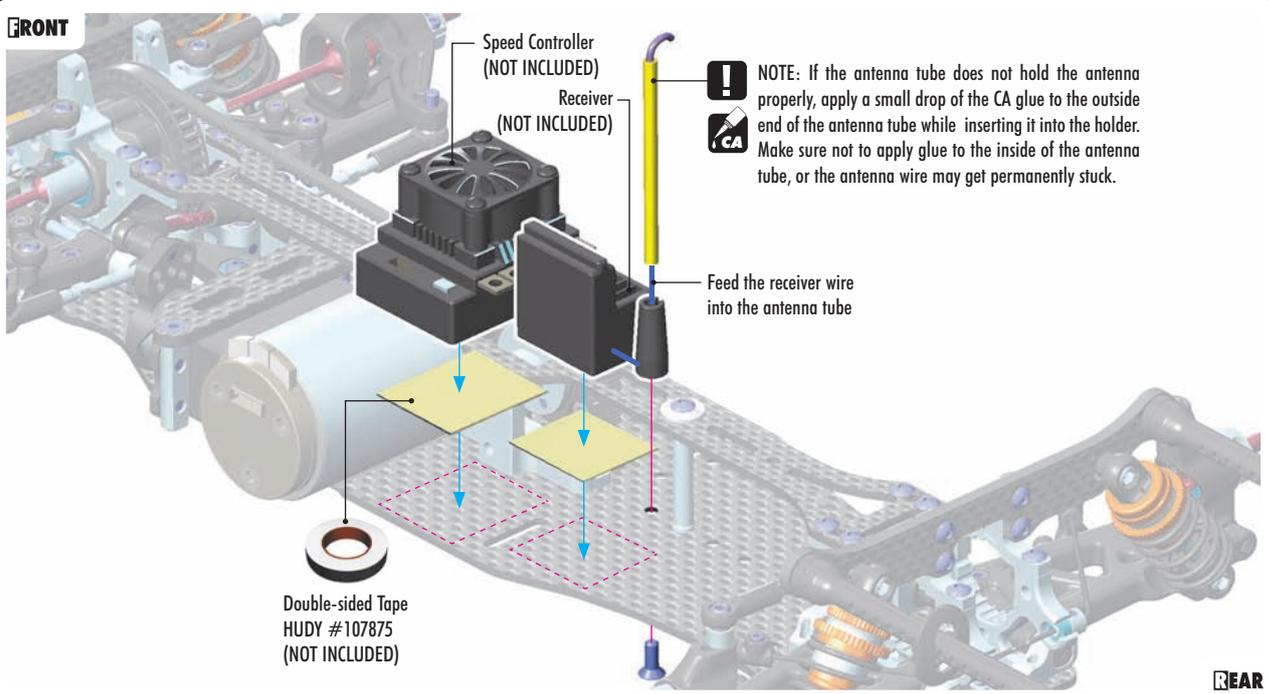
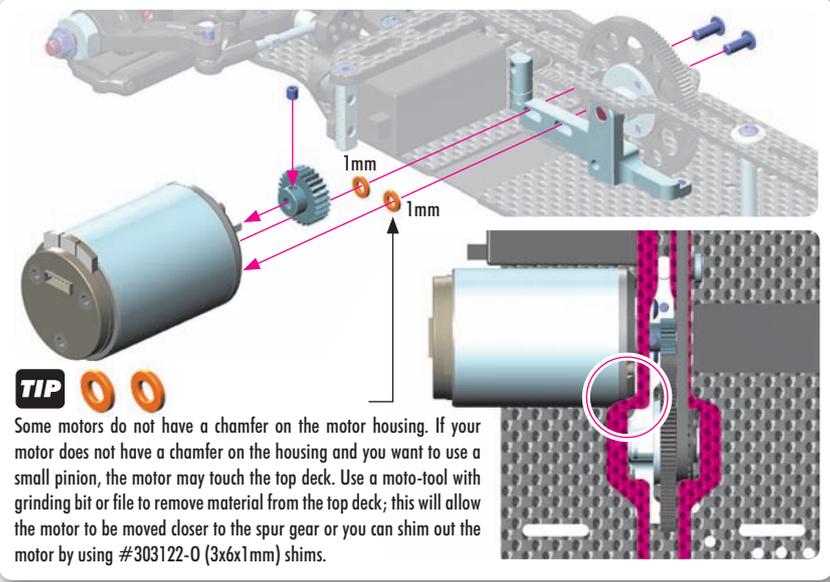
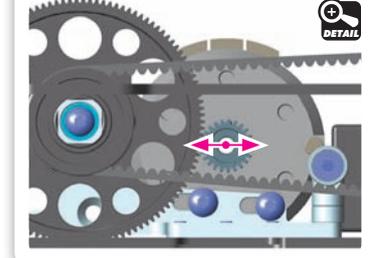


Place the pinion on the motor in the way that it does not touch the belt and there is a small space between them.



Adjust the motor so the pinion meshes with the spur gear properly. Make sure the gear mesh is not too tight.

There should be a small amount of play between the teeth of the pinion gear and the spur gear.



7. FINAL ASSEMBLY

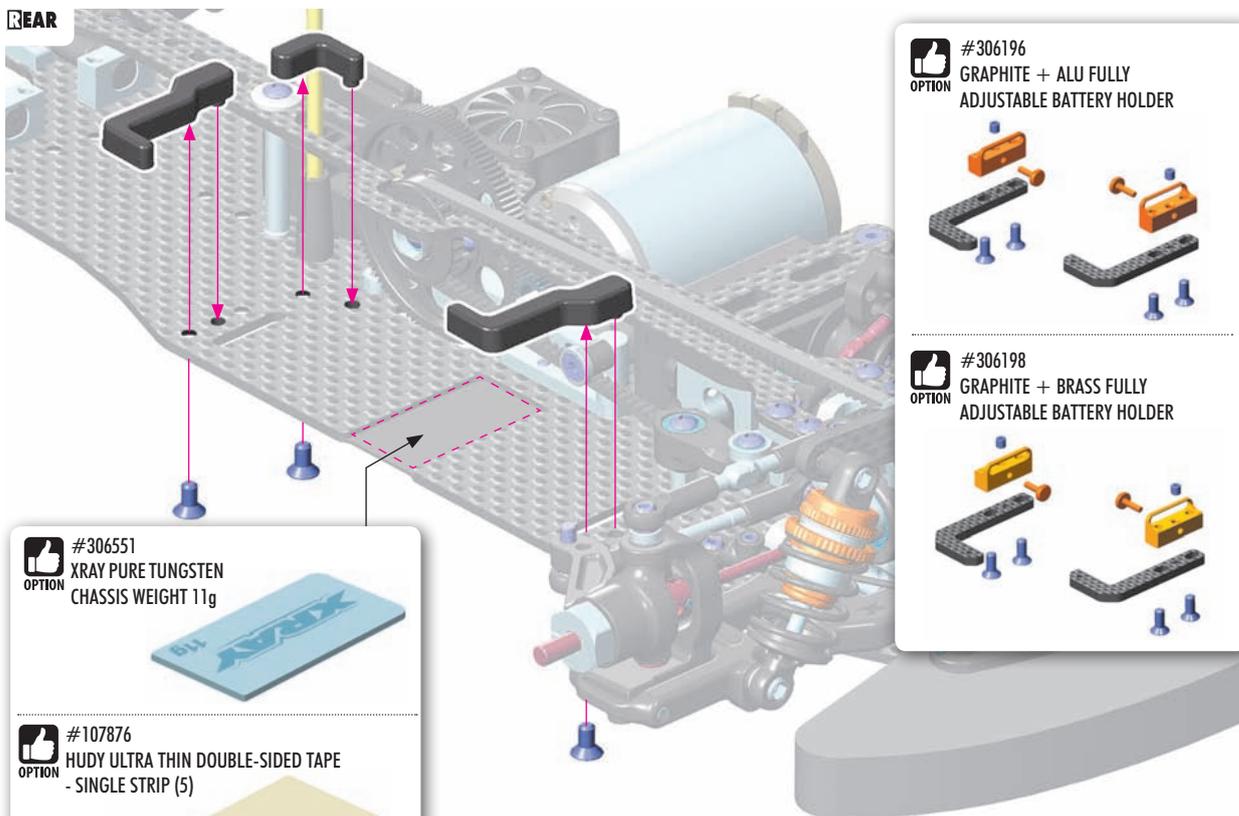


903306
SFH M3x6



903310
SFH M3x10

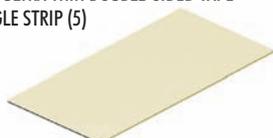
REAR



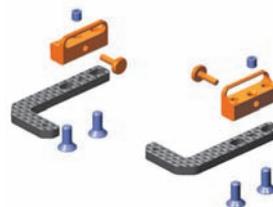
#306551
XRAY PURE TUNGSTEN
CHASSIS WEIGHT 11g



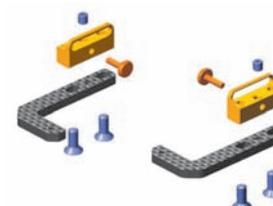
#107876
HUDY ULTRA THIN DOUBLE-SIDED TAPE
- SINGLE STRIP (5)



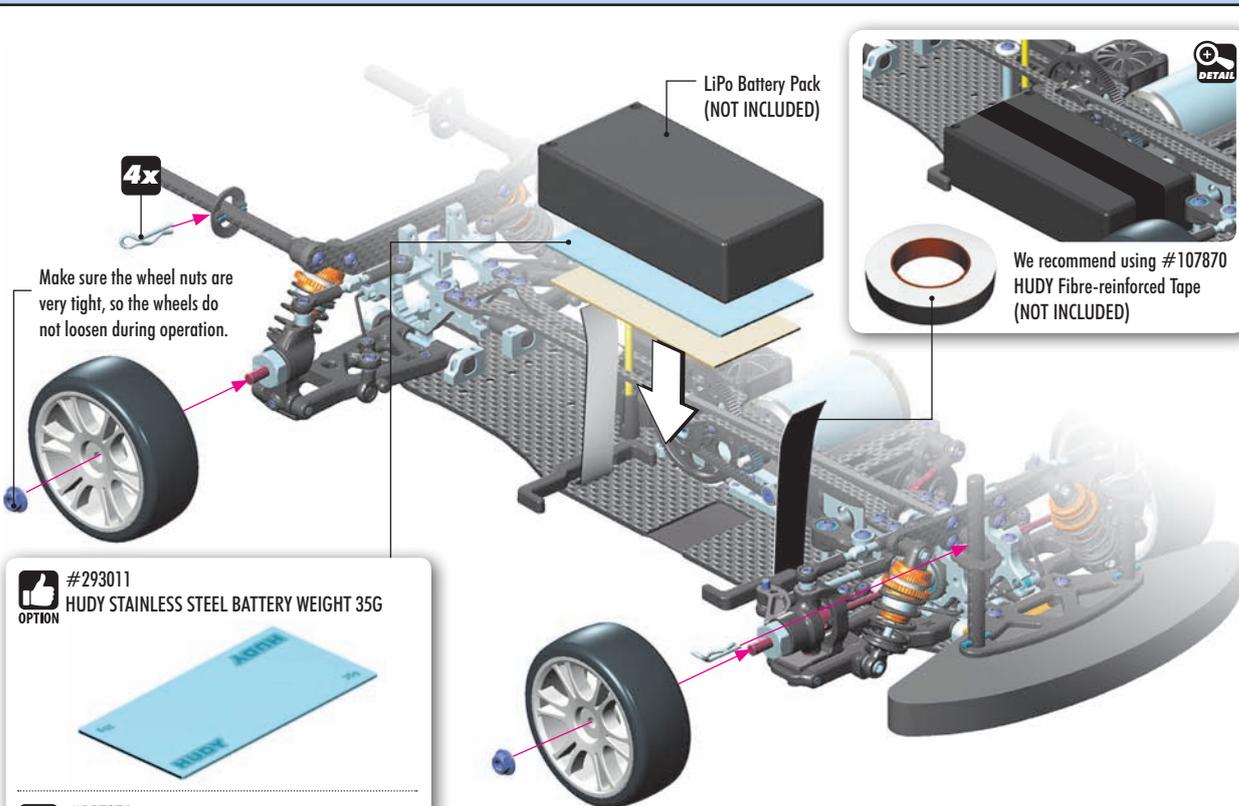
#306196
GRAPHITE + ALU FULLY
ADJUSTABLE BATTERY HOLDER



#306198
GRAPHITE + BRASS FULLY
ADJUSTABLE BATTERY HOLDER



960140
N M4



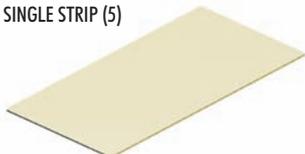
Make sure the wheel nuts are very tight, so the wheels do not loosen during operation.

4x

#293011
HUDY STAINLESS STEEL BATTERY WEIGHT 35G



#107876
HUDY ULTRA THIN DOUBLE-SIDED TAPE
- SINGLE STRIP (5)



We recommend using **#107870**
HUDY Fibre-reinforced Tape
(NOT INCLUDED)

ALU REAR WING SHIM

#353561	SILVER	XRAY	OPTION	
#293561	SILVER	HUDY	OPTION	
#293561-0	ORANGE	HUDY	OPTION	



OPTION

EXTRA INFORMATION ABOUT OPTIONAL PARTS FOR T4F'20

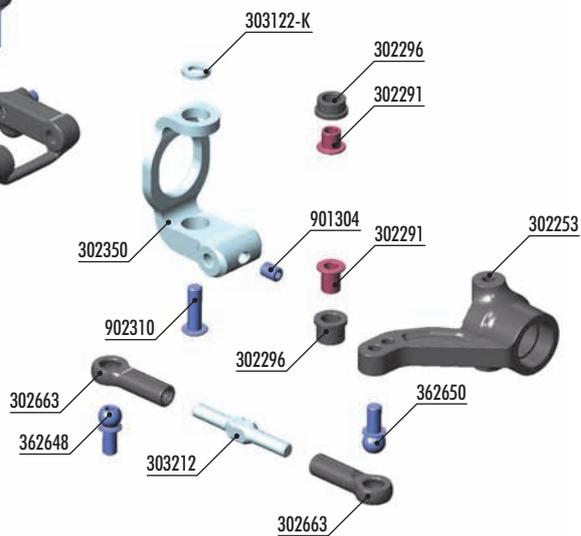
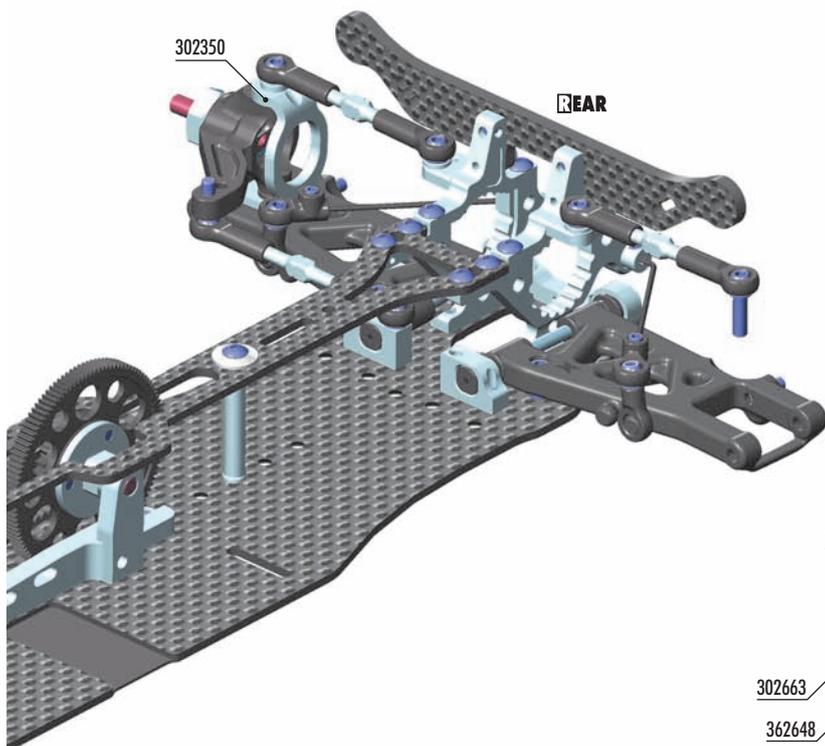
#300902
ACTIVE REAR SUSPENSION™ SET



OPTION

ALU C-HUB ACTIVE REAR SUSP.

#	Angle	Side	Status
#302350	0°	-	INCLUDED
#302351	2°	RIGHT	OPTION
#302352	2°	LEFT	OPTION
#302353	4°	RIGHT	OPTION
#302354	4°	LEFT	OPTION



OPTION

STEERING BLOCKS

#	Material	Status
#302252	MEDIUM	OPTION
#302253	HARD	INCLUDED
#302254	GRAPHITE	OPTION
#302256	ALU	OPTION
#302202	ALU - SET	OPTION



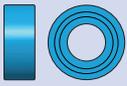
OPTION

#302202
ALU STEERING BLOCK WITH GRAPHITE
EXTENSION PLATES - SET

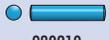




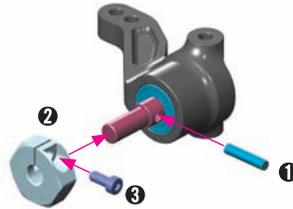
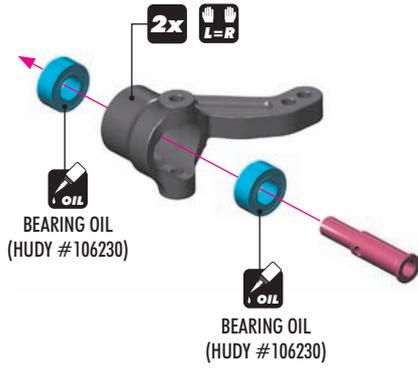
902205
SH M2x5



940510
BB 5x10x4



980210
P 2x10



STEERING BLOCKS

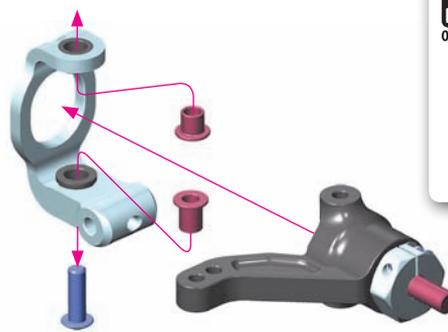
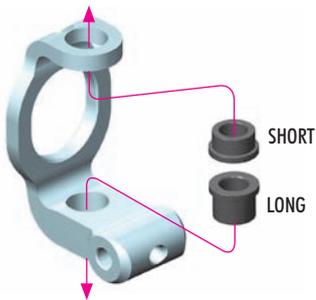
#302252	MEDIUM	OPTION
#302253	HARD	INCLUDED
#302254	GRAPHITE	OPTION
#302202	ALU - SET	OPTION



#302202
ALU STEERING BLOCK WITH GRAPHITE
EXTENSION PLATES - SET



902310
SH M3x10



ALU C-HUB ACTIVE REAR SUSP.

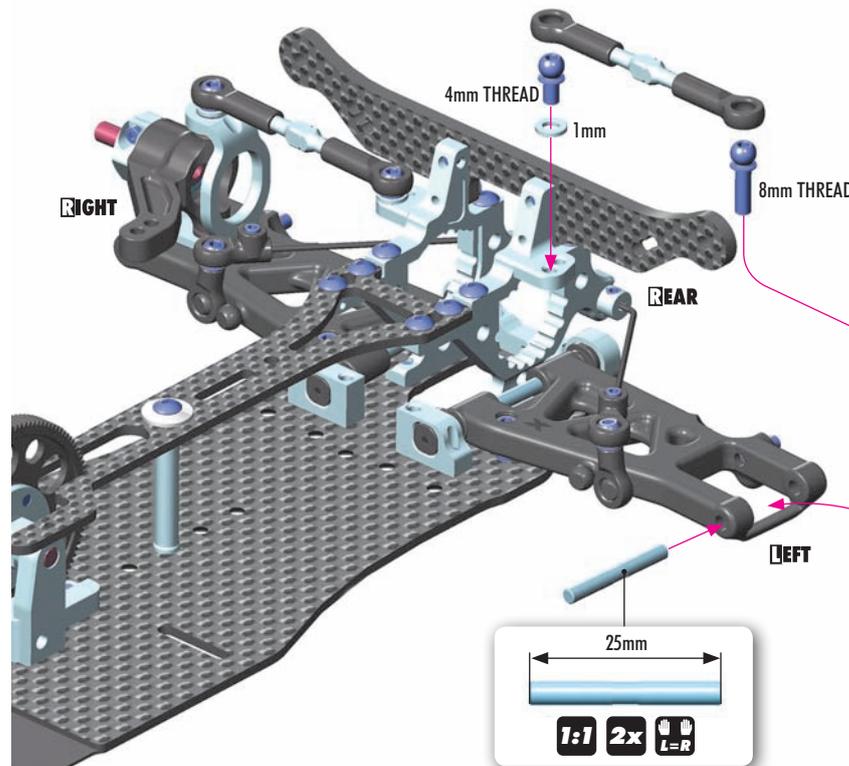
#302350	0°	-	INCLUDED
#302351	2°	RIGHT	OPTION
#302352	2°	LEFT	OPTION
#302353	4°	RIGHT	OPTION
#302354	4°	LEFT	OPTION



303122-K
SHIM 3x6x1



901304
SB M3x4



#307322 TITANIUM REAR ARM PIVOT PIN (2)



Install the pivot balls with Professional Multi Tool (HUDY #183011)



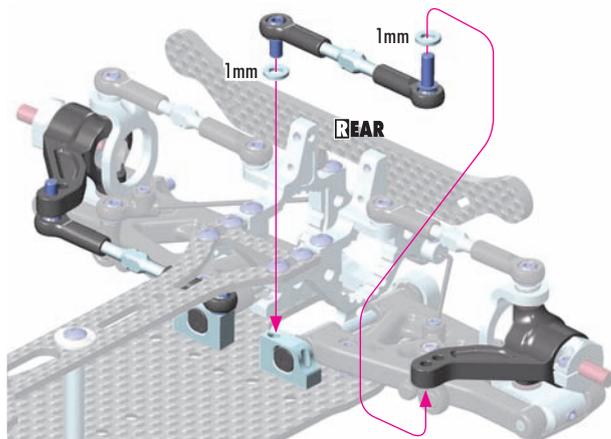


303122-K
SHIM 3x6x1

ARS™ MOUNTING ALTERNATIVES

There are two alternatives how to mount ARS linkage. Depending if you want to have increased or decreased toe-in when the car is pressed

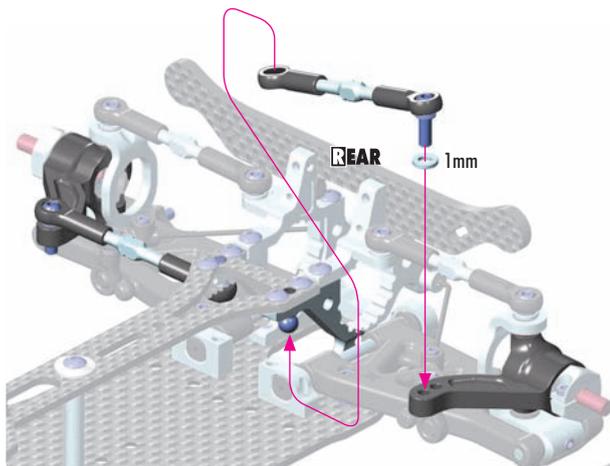
ALTERNATIVE DECREASING TOE-IN



The link is mounted from the bottom of the steering block to the RF suspension holder. With this setting, the toe-in decreases when the car is pressed. This means that if you set the toe-in to 3°, then when the car enters the corner, the toe-in decreases which increases cornering speed but decreases rear traction. Recommended for medium-high traction conditions.

By adding more shims under steering block, the toe-in is more decreasing under pressing the car.

ALTERNATIVE INCREASING TOE-IN



The link is mounted from the top of the steering block to the bulkhead. With this setting, the toe-in increases when the car is pressed. This means that if you set the toe-in to 3°, then when the car enters the corner, the toe-in increases which increases rear traction and stability but generates more push. Recommended for low-medium traction conditions.

By adding more shims on the top of the steering block, the toe-in is more increasing under pressing the car.



When using the ARS mounting alternative, mount the ball joints to the bulkheads before mounting the bulkheads to the chassis.



The optional ARS aluminum C-hubs were redesigned to work with the new T4'20 rear suspension geometry and are available in 0° | 2° | 4° caster.

ALU C-HUB ACTIVE REAR SUSPENSION™



0°

C-hub is recommended for high-traction conditions as it generates greater off-power steering, rotation and cornering speed.



2°

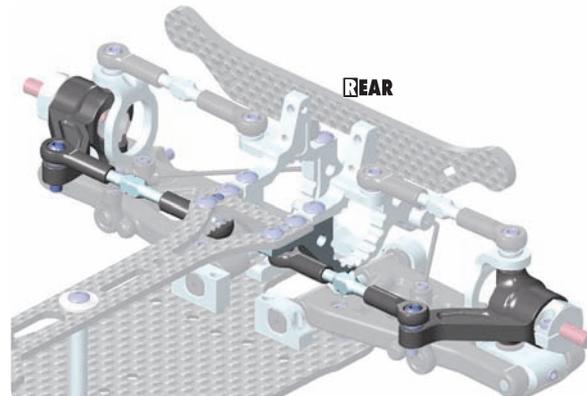
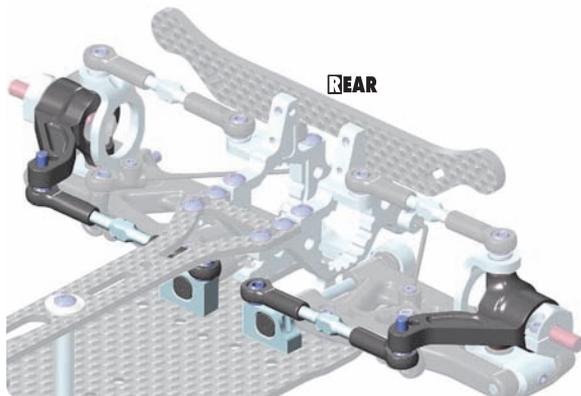
C-hub angled toward the front of the car helps to generate more traction but in the same time generates more off-power steering and cornering speed compared to standard rear suspension. Recommended for medium-traction conditions.



4°

C-hub angled toward the front of the car generates maximum traction. Recommended for very-low-traction conditions. As the wheelbase will be shortened a lot with this setting, it is recommended to lengthen the rear wheelbase by moving the rear arms fully back.

The effect of the toe-in change can be checked on a set-up station. Set the desired toe-in, then press the car to the ground and check how much the toe-in changes and in which direction.





306219

SHIM 3x6x1



306219

SHIM 3x6x2



902306

SH M3x6



902310

SH M3x10



ULP LOWER SHOCK TOWER FOR LOWER SHOCK MOUNTING – FRONT

The new feature of the T4'20 and T4F'20 arms is to mount the shocks lower. To use this option you need to use optional low ULP shock towers which allows you to mount shocks 4mm lower to lower the CG.

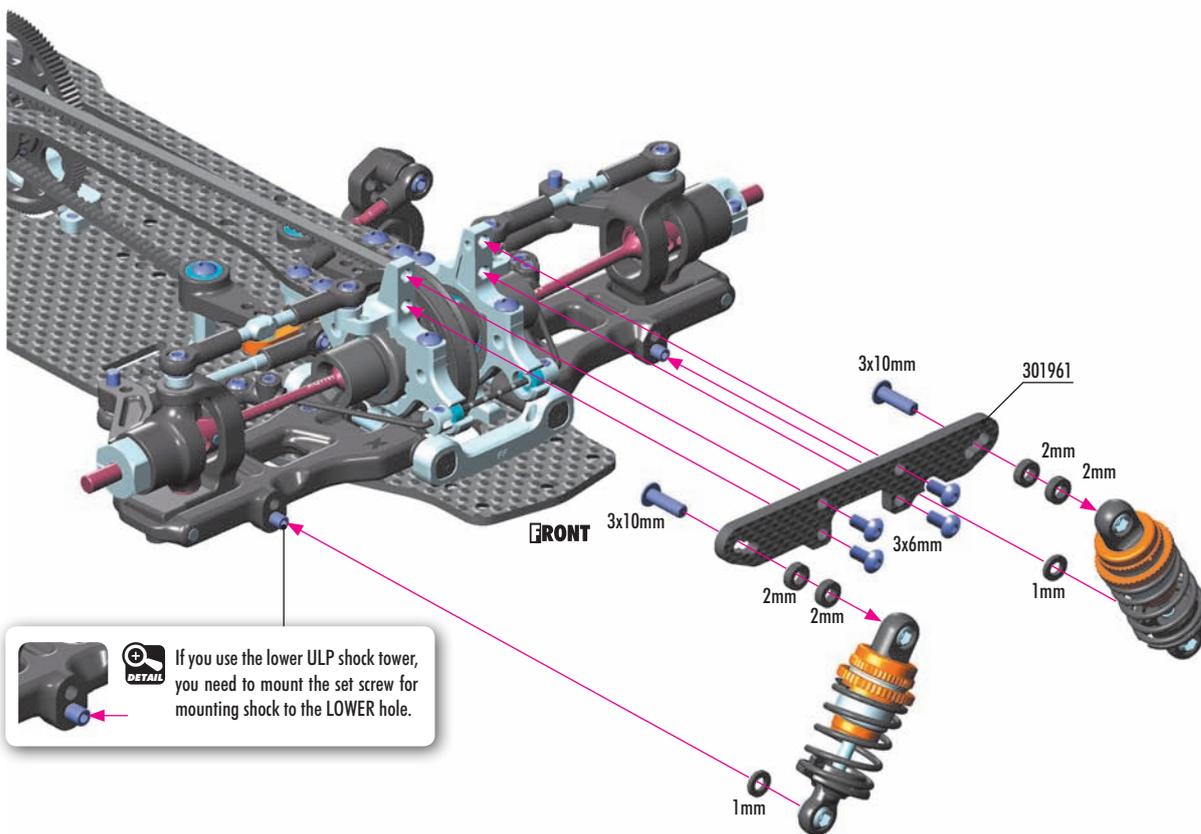
With the lower shock mounting, the car is more stable as it rolls less, is easier to drive over chicanes, and has improved steering response. Recommended for medium-high technical tracks, especially for carpet.



#301961

OPTION

**ULP GRAPHITE SHOCK TOWER FRONT
3.0MM - LOWER**



DETAIL If you use the lower ULP shock tower, you need to mount the set screw for mounting shock to the LOWER hole.



303121-K
SHIM 3x6x0.5



903306
SFH M3x6

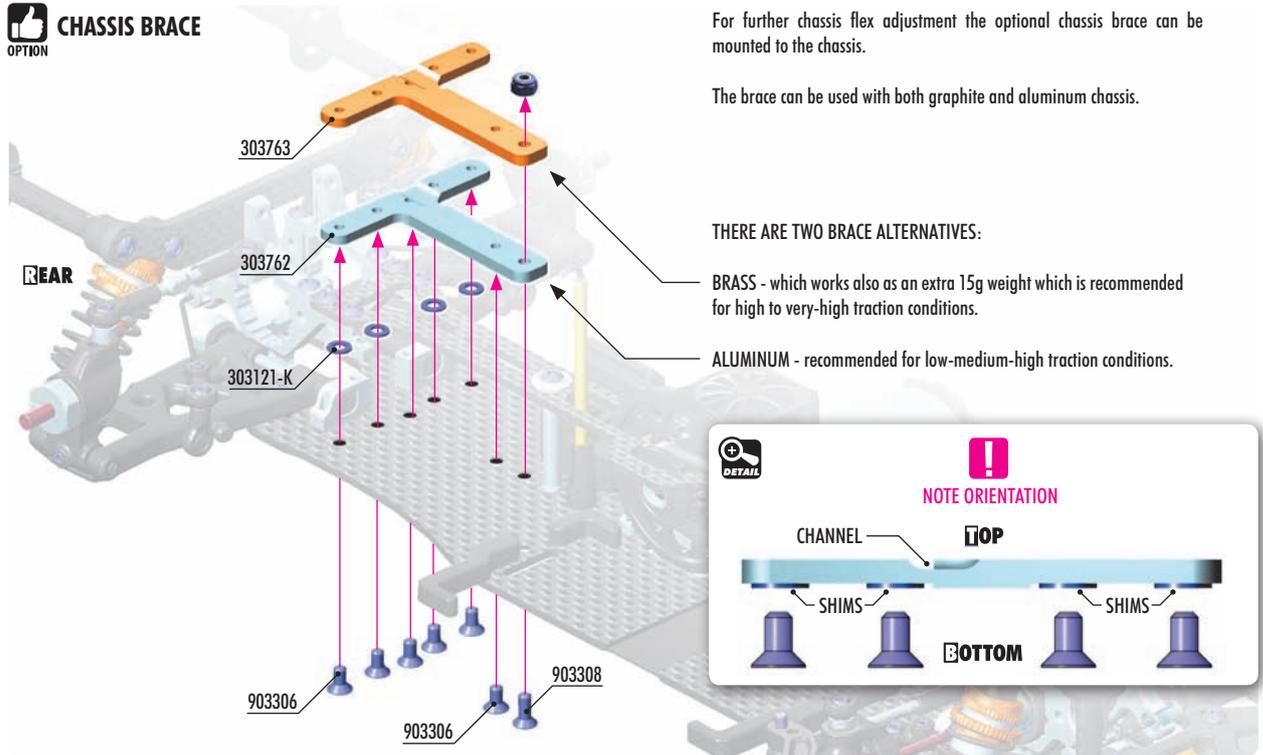


903308
SFH M3x8



960030
NUT M3

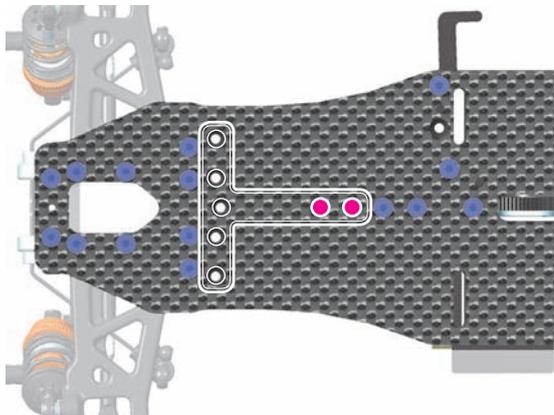
OPTION CHASSIS BRACE



THE BRACE ALLOWS GREAT CHASSIS FLEX ADJUSTMENT POSSIBILITIES DEPENDING ON WHICH SCREWS ARE CONNECTED

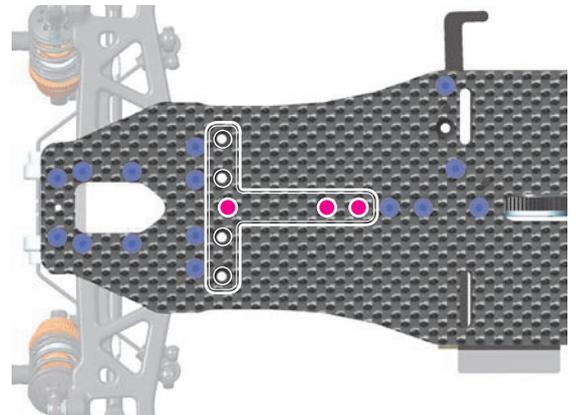
SOFT

Install only the first two screws as shown. Improves on-power stability.



MEDIUM

Install all screws along chassis center line. Generates more stability and traction.

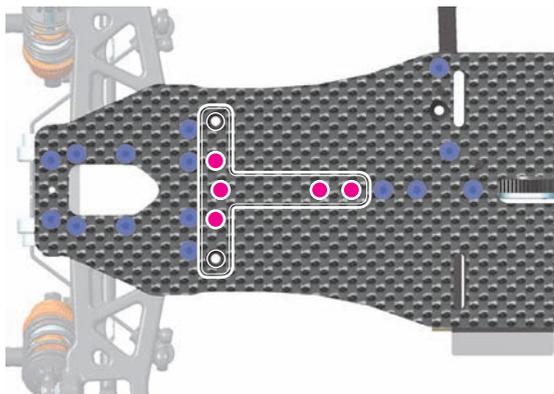


STIFF

Install all screws along center line plus inner side holes. Generates more off-power steering and rotation.

IMPORTANT!

When installing screws on the sides, add shims between the brace and the chassis.

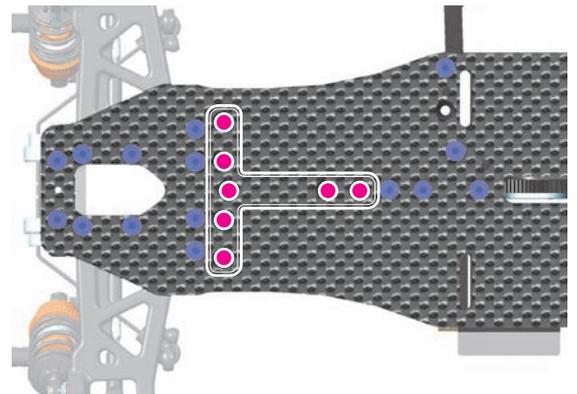


EXTRA STIFF

Install brace with all 7 screws. Recommended for high-traction conditions, gives a lot of off-power steering and rotation.

IMPORTANT!

When installing screws on the sides, add shims between the brace and the chassis.



SET-UP SHEET

XRAY T4F'20

RACE/TRACK	
NAME	
DATE	

QUAL POSITION	FINAL POSITION	BEST LAP TIME	LAPS	TIME
		/sec	/	

TRACK	
TRACK SURFACE	<input type="checkbox"/> CARPET <input type="checkbox"/> ASPHALT
TRACK LAYOUT	<input type="checkbox"/> TECHNICAL <input type="checkbox"/> MIXED <input type="checkbox"/> FAST
TRACTION	<input type="checkbox"/> LOW <input type="checkbox"/> MEDIUM <input type="checkbox"/> HIGH

FRONT	TRANSMISSION	REAR
GEAR DIFFERENTIAL - OIL	/cst	
PINION / T	SPUR GEAR / T	FINAL DRIVE RATIO

FRONT	SHOCKS	REAR
ULTRA LOW PROFILE <input type="checkbox"/>	<input type="checkbox"/> SUPER LOW PROFILE	
	SHOCK TYPE	
	XRAY SPRINGS	
	OIL /cst	
	REBOUND %	
<input type="checkbox"/> YES <input type="checkbox"/> NO	FOAM INSERTS	<input type="checkbox"/> YES <input type="checkbox"/> NO
<input type="checkbox"/> 3 HOLES	PISTONS	3 HOLES <input type="checkbox"/>
<input type="checkbox"/> 4 HOLES	1.0mm	4 HOLES <input type="checkbox"/>
<input type="checkbox"/> PSS	1.1mm	
	1.2mm	
	PROGRESSIVE	PSS <input type="checkbox"/>

THICKNESS/mm	ANTI-ROLL BAR	THICKNESS/mm
	TIRES	
	ADDITIVE	
	ADDITIVE TIMING	

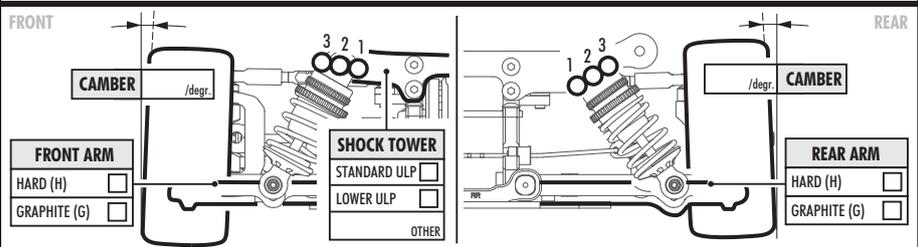
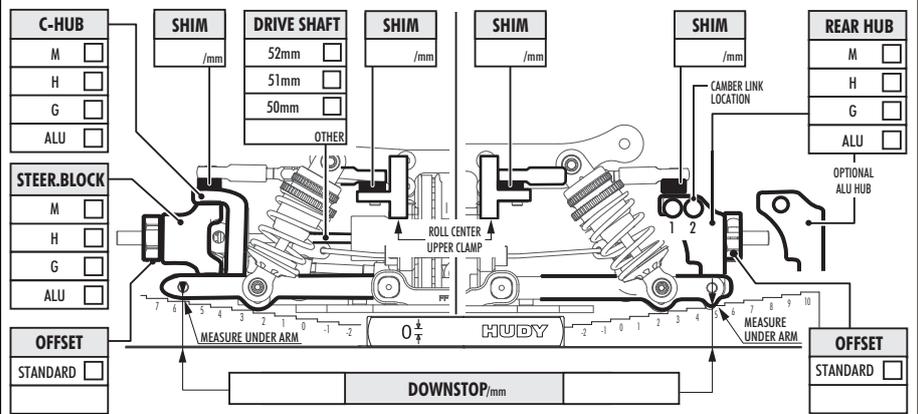
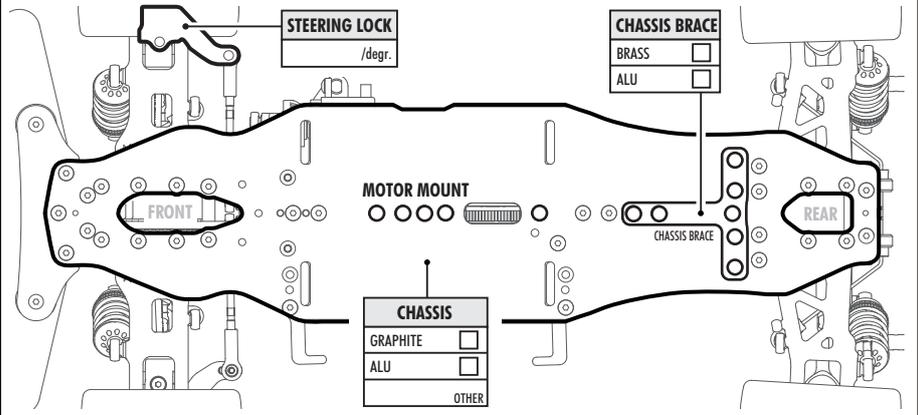
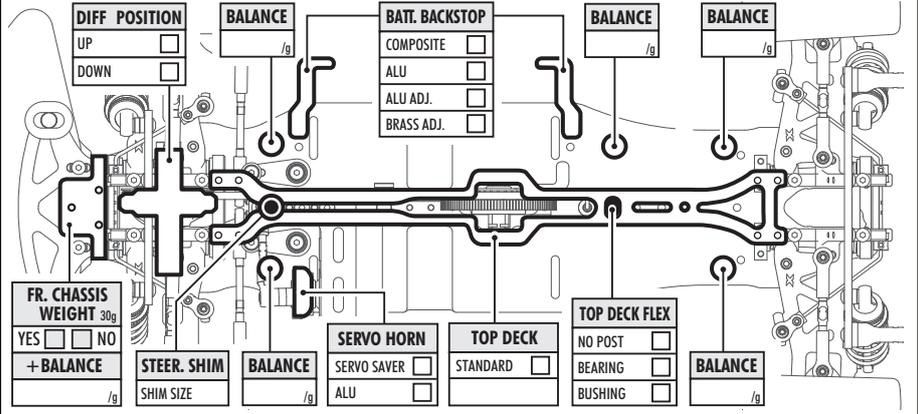
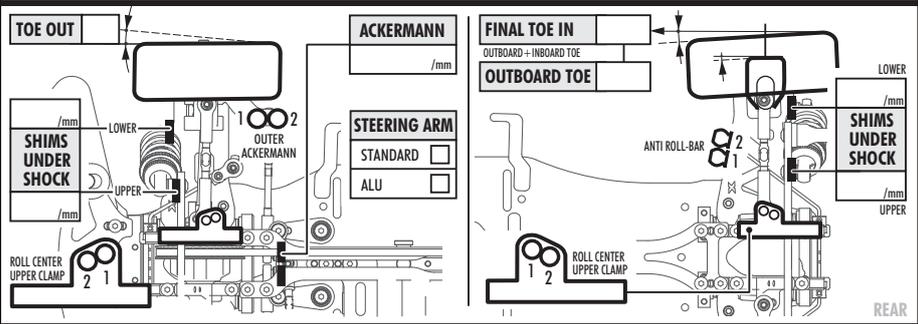
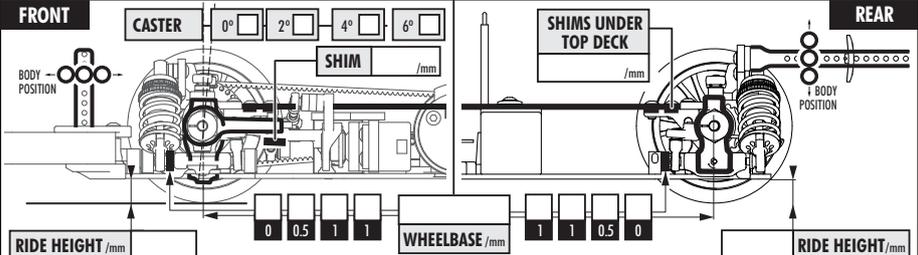
FRONT LEFT	FRONT RIGHT	REAR LEFT	REAR RIGHT
TREATED AREA			

FRONT	ROLL CENTER	REAR
FF	<input type="checkbox"/> 1 <input type="checkbox"/> 0.5	RR
FR	<input type="checkbox"/> 1 <input type="checkbox"/> 0.5	RF
		STD 25

ARS - ACTIVE REAR SUSPENSION™	
SHIM /mm	STEERING BLOCK
LINKS UP	MEDIUM <input type="checkbox"/>
LINKS DOWN	HARD <input type="checkbox"/>
	GRAPHITE <input type="checkbox"/>
	ALU <input type="checkbox"/>
	OFFSET
	STANDARD <input type="checkbox"/>
SHIMS /mm	C-HUB 0° <input type="checkbox"/> 2° <input type="checkbox"/> 4° <input type="checkbox"/>

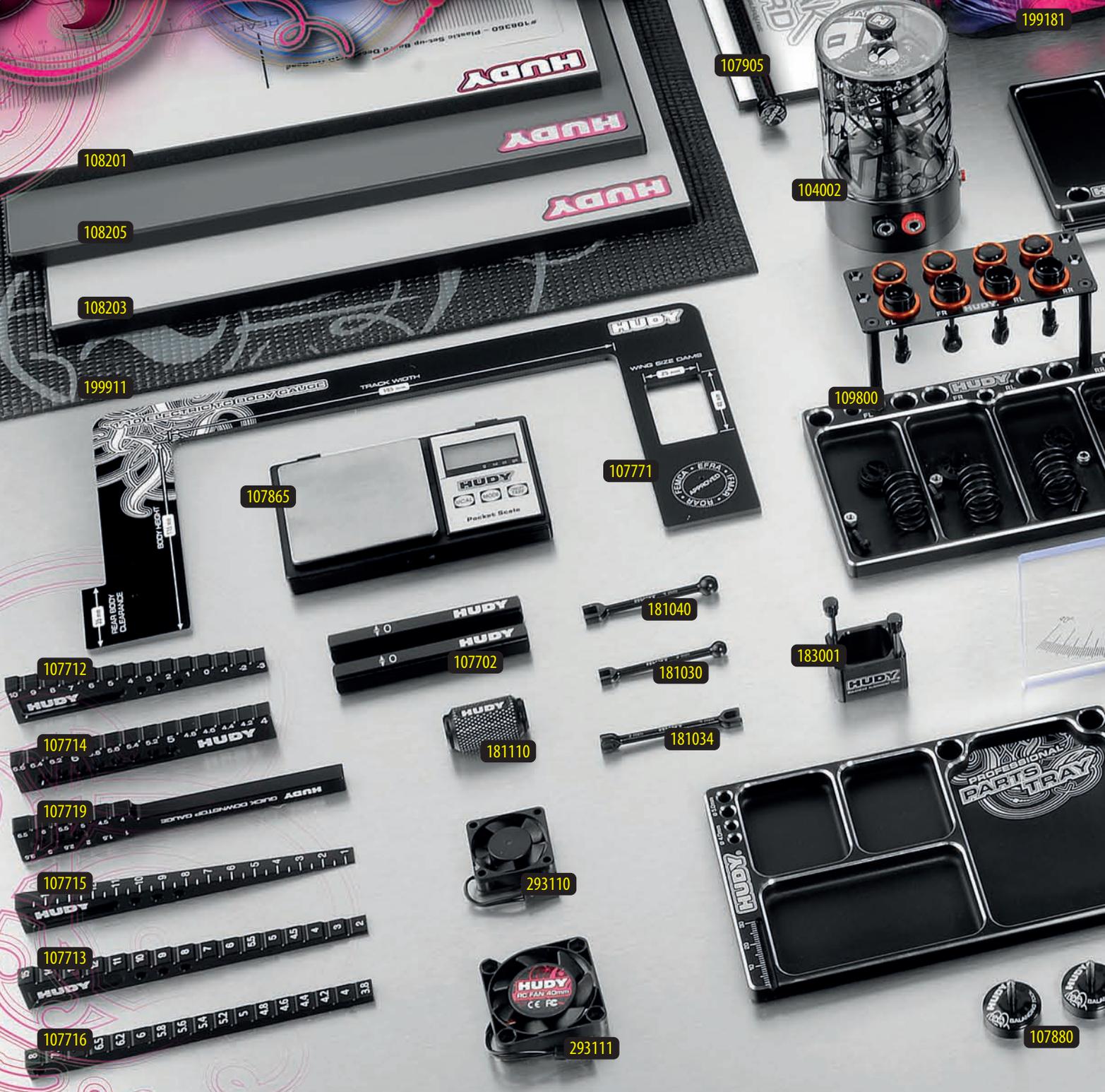
MOTOR	TIMING
ESC	BATTERIES
BODY	WING

COMMENTS



EXCLUSIVE PROFESSIONAL

HUDY



- 104002 HUDY AIR VAC - VACUUM PUMP - ON-ROAD
- 106260 HUDY TIRE ADDITIVE - TIRE GRIPPER - 50ML - V2
- 107090 HUDY BEARING CHECKING TOOL
- 107601 LIMITED EDITION - REAMER FOR BODY 0-9MM + COVER - SMALL
- 107643 LIMITED EDITION - ARM REAMER # 3.0MM
- 107702 CHASSIS DROOP GAUGE SUPPORT BLOCKS FOR 1/10 (2)
- 107712 CHASSIS DROOP GAUGE -3.0-10MM FOR 1/10 CARS (10MM)
- 107713 CHASSIS RIDE HEIGHT GAUGE STEPPED 2.0-15.0MM
- 107714 ULTRA-FINE CHASSIS DROOP GAUGE 4.0-6.6MM
- 107715 CHASSIS RIDE HEIGHT GAUGE 1.0-15.0MM (BEVELED)
- 107716 ULTRA-FINE CHASSIS RIDE HEIGHT GAUGE 3.8-8.0MM
- 107719 QUICK DOWNSTOP GAUGE TOOL 1.0-6.5MM

- 107720 CHASSIS RIDE HEIGHT GAUGE 30-17MM FOR 1/8 & 1/10 OFF-ROAD
- 107750 HUDY GRAPHITE QUICK CAMBER GAUGE 1.5°, 2°, 2.5° FOR 1/10 TC
- 107771 HUDY BODY GAUGE 1/10 ELECTRIC TOURING CARS
- 107855 HUDY PIT LED
- 107865 HUDY PROFESSIONAL DIGITAL POCKET SCALE 300G/0.01G
- 107870 HUDY FIBRE-REINFORCED TAPE - BLACK
- 107875 HUDY ULTRA DOUBLE-SIDED TAPE
- 107880 CHASSIS BALANCING TOOL (2)
- 107904 HUDY QUICK-TWEAK STATION 1/10 & 1/12 ON-ROAD
- 107905 HUDY TWEAK BOARD SET
- 108150 HUDY 1/10 TOURING CAR STAND - V3
- 108190 HUDY ALU TRAY FOR PARTS

- 108201 FLAT SET-UP BOARD FOR 1/10
- 108203 FLAT SET-UP BOARD FOR 1/10
- 108205 FLAT SET-UP BOARD FOR 1/10
- 109305 UNIVERSAL EXCLUSIVE SET
- 109360 ALU NUT FOR 1/10 TOURING
- 109370 ALU SET-UP WHEEL FOR 1/10
- 109800 HUDY ALU TRAY FOR ON-ROAD
- 109840 HUDY ALU TRAY FOR 1/10
- 109860 HUDY ALU TRAY FOR SET-UP
- 109880 HUDY ALU TRAY FOR ACCESSORIES
- 111545 LIMITED EDITION - ALLEN KEYS
- 112045 LIMITED EDITION - ALLEN KEYS



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